# **Wood Seating Specification Guide**

# What's New?

What's New information is now available on the in2.steelcase.com Web site. Go to What's New, then Show News by Category, then Incentives, Pricing, Promotions.

▶See the Specification Guide Library: Reference Guide for information about where to find products.

#### **Availability**

Electronic price list updated with release 158.C (U.S.) and 135.C (Canada), dated July 19, 2004.

▶ For a list of all trademarks, refer to the last page of this specification guide.



#### **For Canadian Pricing**

Calculate in the following order to avoid rounding

- · Multiply the base price and each option by 1.38.
- · Round each to the nearest dollar.
- · Add base and options for total list price.

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# Wood Seating Statement of Line

#### **Executive Seating**

#### **Breton**



Executive High-Back Desk Chair



Conference Mid-Back Chair

# Collegium



High-Back Desk Chair with Enclosed Arms



High-Back Desk Chair with Open Arms



Mid-Back Desk Chair with **Enclosed Arms** 



Mid-Back Desk Chair with Open Arms

# Understanding

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#### Understanding

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### **Decorum**



High-Back Desk Chair with Enclosed Arms



High-Back Desk Chair with Open Arms



Mid-Back Desk Chair with **Enclosed Arms** 



Mid-Back Desk Chair with Open Arms

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# Mansfield



High-Back Desk Chair



Mid-Back Desk Chair





Upholstered Guest Chair



Wood Guest Chair

# Masque



High-Back Desk Chair

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# Theorem



High-Back Desk Chair with **Enclosed Arms** 



Mid-Back Desk Chair with **Enclosed Arms** 

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# Wood Seating Statement of Line, continued

#### **General-Use Seating**

#### **Ascot**



High-Back Desk Chair with Open Arms



High-Back Desk Chair with Enclosed Arms



Low-Back Desk Chair with Open Arms



Low-Back Desk Chair with Enclosed Arms

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#### **Gentry**



High-Back Desk Chair with Enclosed Arms



High-Back Desk Chair with Open Arms



Low-Back Desk Chair with Enclosed Arms



Low-Back Desk Chair with Open Wood Arms



Low-Back Desk Chair with Open Thermoplastic Arms



Low-Back Guest Chair

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#### **Guest Seating**

#### **Alcove**



Guest Chair with Open Arms

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  - **Alerion**



Upholstered-Back **Guest Chair** 



Spindle-Back **Guest Chair** 

#### **Collaboration**



Open



Reveal



Mullion



Upholstered Insert



Arcade



Eyelet



Ladder

#### Tip: All Collaboration guest chairs are available with plain wood arms or with upholstered arm caps.

# **England**



Guest Chair with **Enclosed Arms** 



Guest Chair with Open Arms

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# **Escapade**



Guest Chair with Wood Slat Back



Guest Chair with Upholstered Back

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# Wood Seating Statement of Line, continued

#### Gentry



Low-Back Guest Chair

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#### **Mansfield**



Upholstered Guest Chair



Wood Guest Chair

# Mingle



**Guest Chair** 

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### **Oriana**



Vertical Slat-Back Guest Chair



Horizontal Slat-Back Guest Chair



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Fully Upholstered Back Guest Chair

### **Snodgrass**



Guest Chair with Open Back and Open Arms



Guest Chair with Full Back and Open Arms



Guest Chair with Full Back and **Enclosed Arms** 



Guest Chair with Open Back without Arms



Guest Chair with Full Back without Arms

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# Terrazzo



Guest Chair with Square Lattice Back



Guest Chair with MacIntosh Lattice Back

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Guest Chair with Horizontal Lattice Back

# Topaz



Guest Chair with Closed Back



Guest Chair with Open Back

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#### **Stackable Seating**

### **Company**



Stacking Guest Chair with Upholstered Back and Seat



Stacking Guest Chair with Wood Back and Seat

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#### **Deck**



Stacking Guest Chair with Arms



Stacking Guest Chair without Arms



Occasional Table



In-Line Table



Stool

# Lounge Seating

# **Community Lounge**







Sofa

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# **Dearborn Lounge**







Camelback Sofa

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# Étude



Club Chair



Love Seat

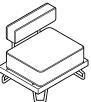


Sofa

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# Groove

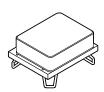












Ottoman







Table



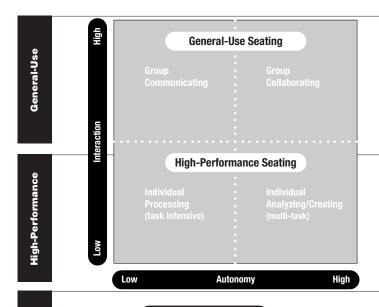
Table with Top



Table with Top and Shelf

Wood Seating Statement of Line

# **Guidelines for Selecting Appropriate Ergonomic Seating**



- · Short periods of sitting
- Moderate computer use
- In some cases, a general-use chair can be used for short-term, individual analyzing/creating.

#### Long periods of sitting

- · Heavy computer use
- The more repetitive the task (individual processing work), the more critical it is to have a highperformance chair with full adjustability.

#### **Executive Seating**

Today's executive is an active participant, not just a delegator. Image is very important in the executive suite, but time at the computer must also be a consideration. Whether image or ergonomics drive the choice, this range of seating is diverse to provide the perfect chair for any executive work setting.

- Design that acknowledges image
- Aesthetics and detailing that suit the setting
- · Ergonomic features matched to the kinds of work

### **Guest Seating**

Guest seating must be adaptable to many roles: as side chairs, pulled up to the conference table, in the learning center, in the private office, or in high-traffic areas where long use-life is essential. Guest seating is not intended for long periods of seated work, but must provide short-term comfort and have a welcoming, comfortable look.

- A style in harmony with the other furniture
- A scale that suits the environment
- A durability that fits the intended use

#### Stackable Seating

Stackable seating is used when occasional, transportable, easy-to-store seating is needed. Whether used as side chairs, meeting chairs, in classrooms, or cafeterias, the challenge is to maintain an excellent aesthetic combined with great strength even though the chairs are light in scale for portability.

- Durability for high-volume, high-traffic use
- · Light weight for easy stacking and moving
- Extra features if needed, such as tablet arms, bookracks, glides, transport and storage dollies, and ganging or alignment devices.

#### Lounge Seating

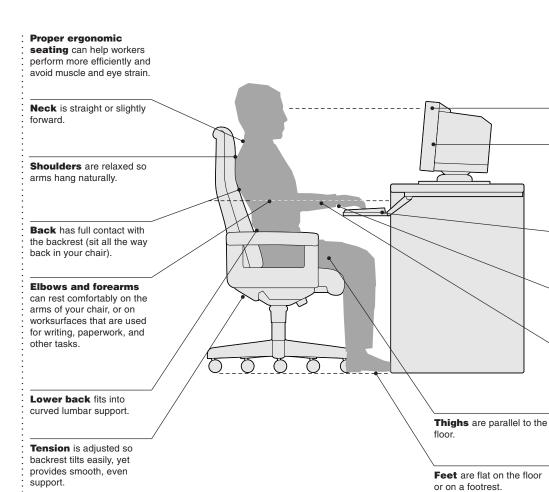
Lounge seating is often multiple and is found throughout the organization from reception areas to executive offices. The selection is the broadest of any of our categories, ranging from traditional leather sofas to school and hospital seating. Lounge seating is the "first impression seating," critical to an organization's image.

- Durability related to level of use
- A design that looks right in multiples
- Size, scale, and appearance that suits the environment

Lounge

Executive

# **Basics of Ergonomic Seating**



**Top of monitor** should be at eye level.

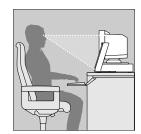
**Screen** is 20 to 30 inches from the eyes.

**Screen** is at eye level or slightly lower and directly in front of worker so head is not turned.

**Keyboard** is at elbow height.

**Wrists** should be straight when keying or mousing, not bent up or down.

When keying or mousing, forearms are parallel to the floor.



Keep frequently viewed objects, such as a VDT or source document, at or below the horizontal line of sight. Arrange display screen and documents to be equidistant from your eyes.

ANSI/HFES is the American National Standards Institute/Human Factors & Ergonomics Society. This organization's 1988 guidelines cover the ergonomic needs of task workers. There guidelines are currently under revision.

ANSI/BIFMA is the American National Standards Institute/Business and Institutional Furniture Manufacturer's Association. All Steelcase furniture meets or exceeds ANSI/ BIFMA standards for structural quality.



# If worksurfaces and keyboard support are

not height-adjustable, raise your chair's seat height to achieve the appropriate relationship to your tasks. If this leaves your feet dangling above the floor, use a Details footrest.

#### Call Details,

1.800.833.0411, or your Steelcase dealer, for additional information or price list.

# **Basics of Adjustability**

Steelcase chairs offer varying levels of adjustability to meet the needs of many types of users. Adjustable chairs may offer one or more of these features:



Synchro-tilt feature means the chair back and seat are synchronized to move in a 2:1 ratio. When the user leans back, the seat rises only half as much, allowing the user's feet to remain flat on the floor



Advanced swivel-tilt feature incorporates a no front-rise design that allows the seat to remain level even when the user leans back



Swivel-tilt feature means the chair back and seat are fixed together and move in unison. When the user leans back, the seat rises so that the back-to-seat angle remains constant.



Knee-tilt (low front rise) minimizes the rise of the front of the seat when the chair is in a reclined position, allowing the user's feet to remain on the floor. This feature reduces pressure under the thighs, allowing for continuous blood circulation.



**Swivel** feature allows the user to rotate the seat 360 degrees in either direction.



Pneumatic-height adjustment allows the user to remain seated while adjusting the seat height by way of a control button or lever.



Manual-height adjustment allows the user to raise and lower seat height by spinning the seat while keeping the base stationary. Cannot be done from seated position.

**Seat-angle** adjustment allows the user to change the angle of the seat to a forward position. Available on Gentry knee-tilt models only.



**Back-tension** adjustment allows the user to control the amount of resistance felt when leaning back in the chair.



**Variable back stop** allows the user to lock the back upright and to preset their range of recline.



Variable back lock allows the user to lock and unlock the backrest in any position within the tilt range.



**Upright back lock** allows the user to lock the backrest in a full upright position or release it for full tilt motion.

# **Additional Resources**

#### **Wood seating products**

are supported with an array of informational materials, tools, and software to help you plan an installation efficiently.

**Product brochures and** planning tools can be

ordered through your Steelcase area office, by calling 1.800.784.0355, or through the Steelcase Marketing Communications Web site at in2.steelcase.com.

#### **Product Brochures**

The following publications focus on specific wood seating in greater detail: **Alcove** 

Form number S3012

#### **Alerion**

Form number S11075

#### Ascot

Form number S2773

#### **Breton**

Form number S2651

#### Collaboration

Form number S11078

#### Collegium/Theorem/ **Decorum**

Form number S11071

#### **Community Lounge**

Form number S2763

#### Company

Form number S11197

Form number S11198

#### **Etude**

Form number S11072

#### England

Form number S3007

#### **Escapade**

Form number S11074

#### Gentry

Form number S11076

#### Groove

Form number S11544

#### Masque

Form number S11093

#### Mingle

Form number S10880

#### Oriana

Form number S11079

#### Terrazzo

Form number S10886

Form number S11077

#### **Traditional Brochure**

Form number S11196

#### Steelcase Inc. **Corporate Capabilities Brochure**

This publication offers a concise overview of Steelcase including insights into the attitudes and commitments that make the corporation unique. In addition, the brochure provides an illustrated listing of all the products and services offered and international activities are described. Form number S5203 Updated 4/95

#### **Planning Tools**

#### **Quick Delivery** Handbook

This handbook describes all Steelcase, Turnstone, Details, and Steelcase Design Partnership products that are available for 3-Day (3-day shipment), Express12 (12-day delivery), or 15-Day (15-day shipment).

#### **Smart Stuff Catalog**

This collection of basic products is ideal for a buyer working within a tight budget. Included in the Smart Stuff Catalog are many seating and casegoods products from Cane-Creek, as well as other Steelcase products. Form number S2557

#### **Chairs for People at** Work

This full-color, seating overview divides chairs into two categories-work chairs and multi-use chairs. Brochure also includes a four-page fold out that contains a visual index and shows customers, at a glance, the array of choices Steelcase offers. Form number S11347

#### Casegoods and **Seating Delivered in** 12 Days

A comprehensive collection of "wood" casegoods and seating products available for 12-day delivery. Form number S3461

#### **Surface Materials**

#### **Surface Materials Reference Manual**

This publication provides:

- An explanation of the surface materials and their categories
- "Available on" matrices
- Vertical surface fabric and seating upholstery selection listing
- Pricing for surface materials
- Technical data for surface materials
- Surface material care and cleaning instructions

#### Additional surface materials specification

tools are available to assist you in the specification process—the Surface Materials Binders and the Surface Materials Tool Box.

#### **Surface Materials Finishes Binder** includes:

- Surface Materials Reference Manual
- A complete set of swatch cards for hard surfaces

#### Surface Materials **Vertical Surface Fabric** Binder includes:

 A complete set of swatch cards for vertical surface fabric

#### **Surface Materials Seating Upholstery** Binder includes:

- Designtex Graded-In Catalog
- A complete set of swatch cards for seating upholstery

### **Surface Materials Tool**

Box provides 3" x 3" samples of the following surface materials:

- · Vertical surface fabric
- Seating upholstery
- Wood veneer
- Paint
- Laminate

Form number S8150

#### Customer's Own Material (COM) Web

site features fabric test results for all COM fabrics which have been tested by Steelcase and also allows you to calculate yardage requirements for most Steelcase seating lines. The Web site will always contain the most current information available, providing the same information you would receive if you called or faxed a COM Consultant. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

#### **Computer Tools**

#### **Electronic Catalog**

Accurate sales quotations and purchase orders for Steelcase products are created with specification software that uses Steelcase Electronic Catalog data. Use the data to specify and price style numbers and options for every Steelcase product. The data is updated quarterly by Steelcase and provided to software programs like the Hedberg Business System, 20-20 CAP Studio, and 20-20 Office Sales.

# Furniture Symbol Graphic Data

Steelcase creates 2D and 3D furniture symbols (with attributes) for planning and initially specifying Steelcase products. This data is incorporated into several add-on software packages that work in either a Microstation or an AutoCAD drafting environment.

For more information on these and other software tools to help you plan effective work environments, please contact Steelcase eTools at 1.616.246.9542.



#### **Product Info**

Electronic versions of this and many other specification guides in Acrobat PDF (Portable Document Format) allow you to scan, search, and print any page on virtually any computer. You can access these files at the Steelcase.com Web site or My Sales Online at in 2. Steelcase.com.

#### **Support**

#### **Steelcase Capabilities**

Steelcase products are distributed, installed, and serviced through a network of more than 600 dealers worldwide. Steelcase is also represented with offices and corporate showrooms in 26 U.S. cities, 4 Canadian cities, and in France, Germany, Great Britain, and Japan. Every Steelcase product meets our exceptionally high standards of quality and durability and comes with the Steelcase assurance of excellence in service.

For assistance, please call your local dealer, the Steelcase Solutions Resource Team, or the Steelcase Solutions Fulfilled Team at 1.888.STEELCASE (1.888.783.3522).

Call the Steelcase Solutions Resource Team prior to placing an order, when working on a bid, or when you need information about product applications and specifications.

Call the Steelcase Solutions Fulfilled Team if you have submitted an order to Steelcase and you need to speak to your service representative about the order. Also call if you have any post-shipment quality or warranty concerns or service parts questions.

Outside the U.S.A., Canada, Mexico, Puerto Rico, and the U.S. Virgin Islands, call 1.616.247.2500.

For information about Steelcase, the name of your nearest Steelcase dealer, or for product literature, call 1.800.333.9939 or visit our Web site: www.steelcase.com.

# **Executive Seating**

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# **Breton**





#### **Product Details**



**High- and mid-back** models are available for executive applications. Conference seating is available in mid-back models only.

**Coordinated articulation** in seat and back provides balanced support through the work day.

**Optional perforated leather** seat and back add ventilated comfort.

**Contoured foam backrest,** on conference models only, provides lumbar support.

hard floors or chair mats.

Actual Dimensions					
	High-Back Desk Chairs	Mid-Back Desk Chairs	<b>Conference Chairs</b>		
Overall depth	26¾"	271/2"	271/2"		
Overall width	271/4"	271/4"	271/4"		
Overall height	42"-441/2"	38"-401/2"	38"		
Seat depth	19"	19"	19"		
Seat width	19"	19"	19"		
Back width	26¾"	26¾"	263/4"		
Back height	255/8"	211/2"	211/2"		
Width between arms	19"	19"	19"		
Seat to floor height	183/4"-211/4"	18¾"-21¼"	18¾"		
Arm height from floor	25"-271/2"	25"-271/2"	253/4"		

#### **Adjustability Features**

- Pneumatic height (standard on Executive models)
- Variable-position back lock
- Back tension control
- Synchro-tilt mechanism

#### **Adjustment Features**



Pneumatic-seat adjustment, standard on executive models only, permits push-button height control. To lower, pull lever on right side while seated. To raise, pull lever and lift your weight off the chair.



Variable position back

lock locks at various tilt angles, including fully upright. To set back angle and back tilt, push the back of button and lean back to desired position. Release button to lock back. Push the front of the button to release the back for free movement.



**Back tension control** 

varies reclining back support from light to firm and adjusts by turning knob. Turn knob clockwise to decrease tension, counterclockwise to increase.

Tip: Be sure to unlock (release) the variable back stop before adjusting the back tension.

Synchro-tilt mecha-

**nism** provides synchronized back movement while feet remain flat on the floor.

#### **Surface Materials**

#### Seat, back, and arms

- Leather
- Customer's Own Leather (option)
- Perforated leather (option on insert)

#### Column

Black metal only

#### Base

- Black metal with maple wood base caps
- Customiz stain on wood (option)

#### Casters

· Black only

#### Programs & Services

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

#### The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

**Soil-retardant treatment** is not available.

**Fire Code Seating (FCS) modification** is not available.

**Local codes** may have special requirements for upholstery.

#### **Resources**

**Breton Brochure** Form number S2651

Chairs for People at Work

Form number S11347

Wood Seating Specification Guide

# **Breton Executive Desk Chairs**



#### **Standard Includes**

#### **Required to Specify**

- ► Need help? Product details, page 18
- Back tension control
- Variable-position back lock
- Pneumatic-height adjustment
- Upholstery: leather
- Five-arm base and column: black metal with wood base
- 2"-diameter, hard-composition, dual-wheel casters:
- 1 Style number
- 2 Leather color number for upholstery
- 3 Color number for base:
- 6205 Black base with maple base caps (specify wood color number)
  4 Options, if selected (see below)
- See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface Materials	<ul><li>Upholstery</li><li>Perforation of leather seat and back</li></ul>	+\$65	Add suffix <b>P</b> to the style number and specify leather color number.
	Base Customiz stain on wood base	+\$24	Specify with Customiz stain.  See Surface Materials Reference Manual.
Casters	• 2"-diameter, soft, dual-wheel	+\$18	Specify with soft casters.

### **Specification Information**



Description	•Style Number	· U.S. Base P	Price
	:	COL	Steelcase Leather
High-Back			
Wood base caps	497187MW	\$5460 :	+\$606



Description	• Style Number	· U.S. Base Price		
: : :	:	COL	Steelcase Leather	
Mid-Back				
Wood base caps	497147MW	\$5140	+\$564	



# **Breton Conference Chairs**



#### **Standard Includes**

#### **Required to Specify**

Need help? Product details, page 18

- Back tension control
- Variable-position back lock
- Fixed height
- · Contoured foam backrest for lumbar support
- Upholstery: leather
- Five-arm base and column: black metal with wood base caps
- 2"-diameter, hard-composition, dual-wheel casters: black only
- 1 Style number
- 2 Leather color number for upholstery
- 3 Color number for base:
- 6205 Black base with maple base caps (specify wood color number)
- 4 Options, if selected (see below)
- ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface Materials	<ul><li>Upholstery</li><li>Perforation of leather seat and back</li></ul>	+\$65	Add suffix <b>P</b> to the style number and specify leather color number.
	Base  • Customiz stain on wood base	+\$24	Specify with Customiz stain.  See Surface Materials Reference Manual.
Casters	2"-diameter, soft, dual-wheel	+\$18	Specify with soft casters.

#### **Specification Information**

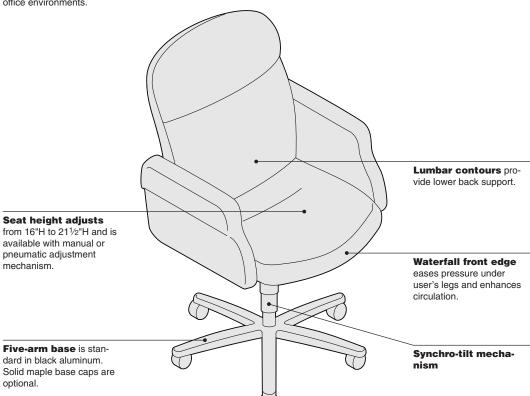


Description	• Style • Number	· U.S. · Base I	Price
	:	; ;COL	Steelcase
	:	:	Leather

#### **Mid-Back with Casters**

# **Collegium**





#### **Product Details**



**High-back and midback models** feature gently rounded contours and a sculptured silhouette.



**Arms** are either enclosed upholstered or open upholstered with hardwood trim.

Extended-depth seat option, at 17½"D, adds 1½" to accommodate longer legs.

**All Collegium chairs** comply with ANSI/HFS and BIFMA standards. Exception: The extended seat option exceeds ANSI/HFS seat depth restrictions.

Optional perforated leather seat and back add ventilated comfort.

#### Hard dual-wheel cast-

ers are provided for use on carpet. Soft dual-wheel casters are available for use on hard floors or chair mats.

Actual Dimensions					
	High-Back Desk Chairs Open arms	Enclosed arms	Mid-Back Desk Chairs Open arms	Enclosed arms	
Overall depth	251/2"	251/2"	251/2"	251/2"	
Overall width	27"	27"	27"	27"	
Overall height	45"-50 <sup>1</sup> /2"	45"-501/2"	40"-451/2"	40"-451/2"	
Seat depth	16"	16"	16"	16"	
Seat width	201/8"	201/8"	201/8"	201/8"	
Back width	201/8"	201/8"	201/8"	201/8"	
Back height	30"	30"	25"	25"	
Width between arms	20"	20"	20"	20"	
Seat to floor height	16"-21 <sup>1</sup> / <sub>2</sub> "	16"-21 <sup>1</sup> / <sub>2</sub> "	16"-21 <sup>1</sup> / <sub>2</sub> "	16"-211/2"	
Arm height from floor	24"-291/2"	241/4"-293/4"	24"-291/2"	241/4"-293/4"	

#### **Adjustability Features**

- Manual height
- Pneumatic height
- Variable back stop
- Back tension control
- Synchro-tilt mechanism

#### **Adjustment Features**

Synchro-tilt mechanism provides synchronized back movement while feet remain flat on floor.



Manual-height adjustment is standard. Rotating the unoccupied chair raises or lowers the seat. Occupant's weight disengages the adjustment mechanism, so height won't change while chair is in use.

#### Pneumatic-height

adjustment is available to allow push-button control of seat height from 16"H to 211/2"H. To lower, pull lever on right side while seated. To raise, pull lever and lift your weight off the chair.



#### Variable back stop

allows the back to stop at various tilt angles, including upright. Flick switch forward for full range of back angles. To limit back angle, recline to the desired position and flick switch back.

Tip: To lock in upright position, remove weight from back and flick switch back.



#### **Back tension control**

varies reclining back support from light to firm and adjusts by turning knob. Turn knob clockwise to decrease tension, counterclockwise to increase.

Tip: Be sure to unlock (release) the variable back stop before adjusting the back tension.

#### **Surface Materials**

#### **Upholstery**

- Vinyl
- Fabric
- · Fabric with soil-retardant treatment (option)
- Leather
- · Perforated leather on seat and back (option)

- · Enclosed upholstered arms
- Wood trim on open-arm models only

#### Column

Black only

#### Base

- · Black aluminum (standard)
- Wood base caps (option)
- · Customiz stain on wood (option)

#### Casters

· Black only

**All Steelcase seating** with standard upholstery fabrics complies with requirements of the **BIFMA First Generation** Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

#### The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com Click on "Knowledge &
- Design" Select "Customer's Own
- Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks Link
- Regis
- Roulette
- Spyder

Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1 888 STEEL CASE (1.888.783.3522)

#### **Fire Codes**

▶ See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992

#### Fire code approval:

Collegium enclosed-arm models 411 and 421 and all variations of these models are available in the following fabrics only: Leather Vinyl

Local codes may have special requirements for upholstery.

#### Resources

Collegium/Theorem/ **Decorum Brochure** Form number S11071

Chairs for People at Work

Form number S11347

# **Collegium Desk Chairs**



#### Standard Includes **Required to Specify**

- Need help? Product details, page 22
- Back tension control
- Wood trim on open-arm models
- Upholstery: fabric price group 1
- Five-arm base: black aluminum
- Column: black only
   2"-diameter, hard-composition, dual-wheel casters: black only
- 1 Style number 2 Fabric color number for upholstery
- 3 Wood color number for trim on open-arm
- 4 Options, if selected (see below)
  ► See Surface Materials, page 136.

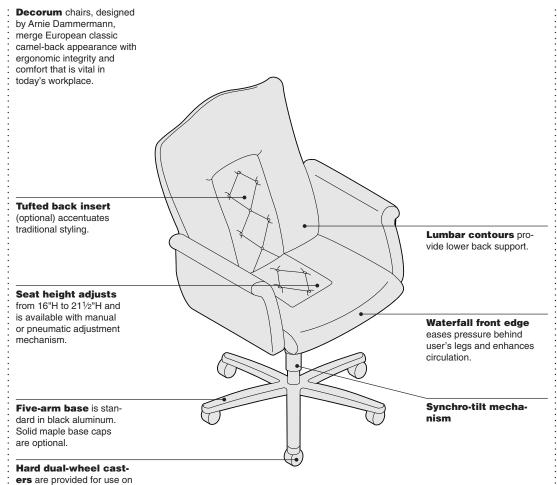
	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 40	Specify fabric color number.
	Fabric price group 3	+\$132	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$164	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$225	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$288	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$340	Specify fabric color number.
	Fabric price group 8	+\$500	Specify fabric color number.
	Fabric price group 9	+\$640	Specify fabric color number.
	Fabric price group 10	+\$780	Specify fabric color number.
	Leather price group	+\$835	Specify leather color number.
	<ul> <li>Customer's Own Material (COM) or Customer's Own Leather (COL)</li> </ul>	+\$ 55	See Surface Materials Reference Manual
	<ul> <li>Perforation of leather seat and back</li> </ul>	+\$ 65	Add suffix <b>P</b> to the style number and specify leather color number.
	<ul> <li>Fire Code Seating (FCS) on applicable models</li> </ul>	+\$ 80	Specify with fire code seating.  Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Base		
	Maple wood base	+\$ 85	Specify with wood base and select wood color number.
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual
Casters	2"-diameter, soft, dual-wheel	+\$ 18	Specify with soft casters.



Specification Inform	ation			
	Enclosed Upholstered Arms		Open Upholstered Arms with Wood Trim	
Description	• Style Number	· U.S. Base Price	Style Number	U.S. Base Price
High-Back			·	•
Manual-height adjustment	411	\$1267	412	\$1372
with variable back stop	411S	\$1327	412\$	\$1432
with extended seat	411X	\$1327	412X	\$1432
with variable back stop and extended seat	411SX	\$1387	412SX	\$1492
Pneumatic-height adjustment	411N	\$1327	412N	\$1432
with variable back stop	411NS	\$1387	412NS	\$1492
with extended seat	411NX	\$1387	412NX	\$1492
with variable back stop and extended seat	411NSX	\$1447	412NSX	\$1552
	:	:	:	
	Enclosed Upholstered	Arms	Open Uphowith Wood	olstered Arms I Trim
Description	• Style Number	· U.S. · Base · Price	• Style Number	U.S. Base Price
Mid-Back				
Manual-height adjustment	421	\$1162	422	\$1267
with variable back stop	421S	\$1222	422\$	\$1327
with extended seat	421X	\$1222	422X	\$1327
with variable back stop and extended seat	421SX	\$1282	422\$X	\$1387
Pneumatic-height adjustment	421N	\$1222	422N	\$1327
with variable back stop	421NS	\$1282	422NS	\$1387
with extended seat	421NX	\$1282	422NX	\$1387
with variable back stop and extended seat	421NSX	\$1342	422NSX	\$1447



# Decorum



#### **Product Details**

**Plain-back insert** is standard with high-back, and mid-back.

**Tufted insert** is available for an alternative traditional look. Add suffix **T** to style number.

**Five-arm base** is standard, in black aluminum. Solid maple base caps are optional.

Extended depth seat option, at 17½"D, adds 1½" to accommodate longer legs.



**Arms** are either enclosed upholstered with modified scroll detail, or open upholstered with wood trim.

#### **All Decorum chairs**

comply with ANSI/HFS and BIFMA standards. Exception: The extended seat option exceeds ANSI/ HFS seat depth restrictions.

Optional perforated leather seat and back insert adds ventilated comfort.

<b>Actual Dimensio</b>	ns			
	<b>High-Back</b> Open arms	Desk Chairs Enclosed arms	Mid-Back I Open arms	Desk Chairs Enclosed arms
Overall depth	25"	25"	25"	25"
Overall width	271/2"	271/2"	271/2"	271/2"
Overall height	45"-501/2"	45"-501/2"	40"-451/2"	40"-451/2"
Seat depth	16"	16"	16"	16"
Seat width	201/8"	201/8"	201/8"	201/8"
Back width	201/8"	201/8"	201/8"	201/8"
Back height	30"	30"	25"	25"
Width between arms	20"	20"	20"	20"
Seat to floor height	16"-211/2"	16"-211/2"	16"-211/2"	16"-211/2"
Arm height from floor	24"-291/2"	241/4"-293/4"	24"-291/2"	241/4"-291/2"

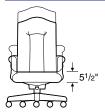
#### **Adjustability Features**

- Manual height
- Pneumatic height
- Variable back stop
- Back tension control
- Synchro-tilt mechanism

carpet. Soft dual-wheel cast-

ers are available for use on hard floors or chair mats.

#### **Adjustment Features**



#### Manual-height adjust-

ment is standard. Rotating the unoccupied chair raises or lowers the seat. Occupant's weight disengages the adjustment mechanism, so height won't change while chair is in use.

Pneumatic-height adjustment is available to allow push-button control from 16"H to 211/2"H. To lower, pull lever on right side while seated. To raise, pull lever and lift your weight off the chair.



#### Variable back stop

allows the back to stop at various tilt angles, including fully upright. Flick switch forward for full range of back angles. To limit back angle, recline to the desired and flick switch back.

Tip: To lock in upright position, remove weight from back and flick switch back.



#### **Back tension control**

varies reclining back support from light to firm and adjusts by turning knob. Turn knob clockwise to decrease tension, counterclockwise to increase.

Tip: Be sure to unlock (release) the variable back stop before adjusting the back tension

Synchro-tilt mechanism provides synchronized back movement while feet remain flat on the floor.

#### **Surface Materials**

#### **Upholstery**

- Vinyl
- Fabric
- · Fabric with soil-retardant
- treatment (option)
- Leather
- · Perforated leather on seat and back (option)

#### Arms

· Enclosed upholstered with modified-scroll detail or open upholstered with wood trim

Column Black only

#### **Base**

- Black aluminum (standard)
- Wood base caps (option)
- · Customiz stain on wood (option)

**All Steelcase seating** with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

#### The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- · Visit www.steelcase.com Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks
- Link
- Regis
- Roulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1 888 STEEL CASE (1.888.783.3522).

#### **Fire Codes**

▶ See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992.

#### Fire code approval:

Decorum enclosed-arm models 211 and 221 and all variations of these models are available in the following fabrics only: Leather Vinvl

Local codes may have special requirements for upholstery.

#### Resources

Collegium/Theorem/ **Decorum Brochure** Form number S11071

Chairs for People at Work

Form number S11347

#### **Quick Delivery** Handbook

Form number S3408

Casegoods and **Seating Delivered** in 12 Days Form number S3461

# **Decorum Desk Chairs**



#### **Standard Includes**

#### **Required to Specify**

- Need help? Product details, page 26
- Back tension control
- Wood trim on open-arm models
- Upholstery: fabric price group 1 • Five-arm base: black aluminum
- Column: black only
   2"-diameter, hard-composition, dual-wheel casters: black only
- 1 Style number 2 Fabric color number for upholstery
- 3 Wood color number for trim on open-arm
- 4 Options, if selected (see below)
  ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 40	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$132	Specify fabric color number.
	Fabric price group 4	+\$164	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$225	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$288	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$340	Specify fabric color number.
	Fabric price group 8	+\$500	Specify fabric color number.
	Fabric price group 9	+\$640	Specify fabric color number.
	Fabric price group 10	+\$780	Specify fabric color number.
	Leather price group	+\$835	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 55	See Surface Materials Reference Manual
	Perforation of leather seat and back	+\$ 65	Add suffix <b>P</b> to the style number and specify leather color number.
	<ul> <li>Fire Code Seating (FCS) on applicable models</li> </ul>	+\$ 80	Specify with fire code seating.  Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Base		
	Maple wood base	+\$ 85	Specify with wood base and select wood color number.
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual
Back Inserts	Tufted back insert	+\$ 55	Add suffix <b>T</b> to the style number.
Casters	2"-diameter, soft, dual-wheel	+\$ 18	Specify with soft casters.

Tip: Always add suffixes in alphabetical order when specifying options to Decorum desk chairs.

Tip: Add suffix **T** to style number for tufted insert option.

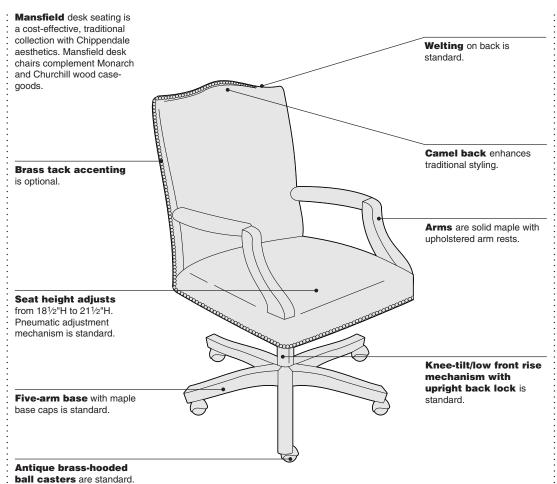


Enclosed Upholstered Arms With Wood Trim	l Arms
Description Style U.S. Style U.S.  Number Base Number Base Price Price	
ligh-Back	
anual-height adjustment 211 \$1334 212 \$1439	
with variable back stop <b>211S</b> \$1394 <b>212S</b> \$1499	
with extended seat <b>211X</b> \$1394 <b>212X</b> \$1499	
with variable back stop <b>211SX</b> \$1454 <b>212SX</b> \$1559 and extended seat	
Pneumatic-height adjustment 211N \$1394 212N \$1499	
with variable back stop <b>211NS</b> \$1454 <b>212NS</b> \$1559	
with extended seat <b>211NX</b> \$1454 <b>212NX</b> \$1559	
with variable back stop and extended seat \$11NSX \$1514 \$212NSX \$1619	
Enclosed Upholstered Arms Open Upholstered with Wood Trim	l Arms
Description Style U.S. Style U.S.  Number Base Number Base Price Price	
Mid-Back	
Manual-height adjustment <b>221</b> \$1229 <b>222</b> \$1334	
with variable back stop <b>221\$</b> \$1289 <b>222\$</b> \$1394	
with extended seat <b>221X</b> \$1289 <b>222X</b> \$1394	
with variable back stop 221SX \$1349 222SX \$1454 and extended seat	
Pneumatic-height adjustment 221N \$1289 222N \$1394	
with variable back stop <b>221NS</b> \$1349 <b>222NS</b> \$1454	
with extended cost OOANY \$1240 COONY \$1.454	
with extended seat <b>221NX</b> \$1349 <b>222NX</b> \$1454	



# **Mansfield**

#### **Desk Chairs**



<b>Product Details</b>

Mid- and high-back desk chairs are available.

**Five-arm base** provides optimum balance. It is standard with maple base caps that are stained in the selected wood color.

<b>Actual Dimension</b>	S	
	High-Back Desk Chairs	Mid-Back Desk Chairs
Overall depth	301/2"	281/2"
Overall width	241/2"	24½"
Overall height	437/8"-463/8"	383/4"-411/4"
Seat depth	191/2"	19½"
Seat width	19"	19"
Back width	21"	21"
Back height from seat	271/2"	221/2"
Width between arms	19"	19"
Seat to floor height	175/8"-201/8"	175/8"-201/8"
Arm height from floor	253/8"-277/8"	253/8"-277/8"

#### **Adjustability Features**

- Pneumatic height
- Knee-tilt mechanism
- Upright back lock
- Back tension

#### **Adjustment Features**



#### Pneumatic-height

adjustment, standard on all desk chair models, allows seat height adjustment from 175/8"H to 201/6"H with fingertip pneumatic lever. To lower, hold handle up while seated. To raise, hold handle up and lift your weight off the chair.



#### **Knee-tilt (low front**

**rise)** minimizes the rise of the front of the seat when the chair is in a reclined position, allowing the user's feet to remain on the floor. This feature reduces presure under the thighs, allowing for continuous blood circulation.



#### **Back tension control**

varies reclining back support from light to firm and adjusts by turning knob. Turn knob clockwise to decrease tension, counterclockwise to increase.

Tip: Be sure to unlock (release) the variable back stop before adjusting the back tension.

**Upright back lock.** To lock back upright, push lever down while sitting upright. To release back lock, pull lever up while sitting upright.

#### **Surface Materials**

#### **Upholstery**

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather

#### **Arms**

 Wood with upholstered arm caps

#### **Base and column**

 Wood base caps and black column

#### **Frame**

Wood

Tip: Arms and base caps are constructed of solid maple. Finishes applied to maple will match the color of stains applied to oak, walnut, or cherry, but will not show the same natural grain.

 Customiz stain on wood (option)

#### Casters

Antique brass only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

# The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
   Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks
- LinkRegis
- Roulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment"

under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

#### **Fire Codes**

See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992.

#### Fire code approval:

Mansfield high-back model 140 and all variations of this model are available in the following fabrics only: Leather Vinyl

**Local codes** may have special requirements for upholstery.

#### Resources

**Traditional Brochure**Form number S11196

# Chairs for People at Work

Form number S11347

#### Quick Delivery Handbook

Form number S3408

Casegoods and Seating Delivered in 12 Days

Form number S3461

# **Mansfield Desk Chairs**

Need help? Product details,

page 30



#### **Standard Includes**

#### Back tension control

- Knee-tilt mechanism
- Upright back lock

- Upholstery: fabric price group 1
  Five-arm base: maple base caps
  Column: black only
- Antique brass-hooded hard-composition ball casters

#### **Required to Specify**

- 1 Style number 2 Wood color number for base caps and arms
- 3 Fabric color number for upholstery
- 4 Options, if selected (see below)
  ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 30	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 99	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$123	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$170	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$216	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$255	Specify fabric color number.
	<ul> <li>Fabric price group 8</li> </ul>	+\$375	Specify fabric color number.
	Fabric price group 9	+\$480	Specify fabric color number.
	Fabric price group 10	+\$585	Specify fabric color number.
	Leather price group	+\$835	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 45	See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS) on</li> </ul>	+\$ 80	Specify with fire code seating.
	applicable models		▶ Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Brass tacks	+\$ 35	Add suffix <b>B</b> to the style number.
	Frame		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual.

#### **Specification Information**

#### **High-Back Desk Chair**



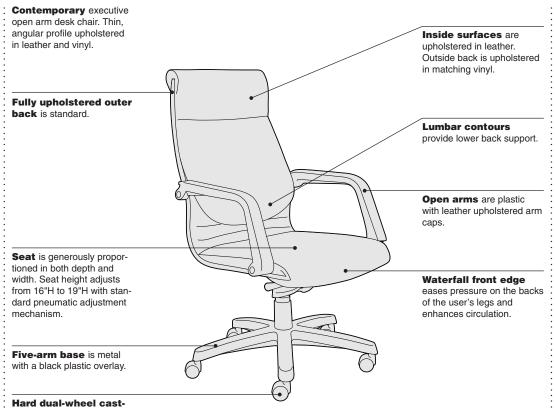
	v		
Description	Style	·U.S.	
•	Number	Base	
:	:	Price	
•		:	
Pneumatic-height adjustment	140	\$898	

#### Mid-Back Desk Chair

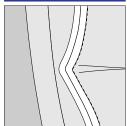


	Style Number		Number	·U.S. Base Price
adjustment	140	\$898	141	\$798

# Masque



# **Product Details**



**High-back executive** desk chairs are accented with stitching detail.

Five-arm base provides optimum balance.



Knee-tilt (low front rise) minimizes the rise of the front of the seat when the chair is in a reclined position, allowing the user's feet to remain on the floor. This feature reduces pressure under the thighs, allowing for continuous blood circulation.

#### ers are provided for use on carpet. Soft dual-wheel cast-

ers are available for use on hard floors or chair mats.

<b>Actual Dim</b>	ensions
Overall depth	28"
Overall width	253/4"
Overall height	42"-45"
Seat depth	191/2"
Seat width	20 <sup>3</sup> /4"
Back width	203/4"
Back height	265/8"
Width between arms	20"
Seat to floor height	16"-19"
Arm height from floor	26"–29"

#### **Adjustability Features**

- · Pneumatic height
- Upright back lock
- Back tension
- · Knee-tilt control

35

#### **Adjustment Features**

Seat height adjusts pneumatically. To lower, hold handle up while seated. To raise, hold handle up and keep your weight off the chair.

**Upright back lock.** Push the pneumatic height control lever into lock, pull the lever out to tilt.

**Back tension control adjusts** by turning a knob. Turn knob clockwise to increase tension and counterclockwise to decrease tension.

#### **Surface Materials**

#### **Upholstery**

- Black leather and vinyl
- Burgundy leather and vinyl Tip: All inside surfaces are upholstered in leather and outside surfaces are upholstered in matching vinyl. Samples of the leather are not available. However, they are similar in color to Steelcase L107 Black and L507 Vineyard leather.

#### Δrms

 Black open arms with upholstered arm caps

#### Base and column

· Black base and column

#### **Casters**

Black only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Flammability Standard, as well as the State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### Programs & Services

Soil retardant treatment is not available.

Fire Code Seating (FCS) modification is not available.

**Local codes** may have special requirements for upholstery.

#### **Resources**

**Masque Brochure** Form number S11093

**Chairs for People at Work** 

Form number S11347

Quick Delivery Handbook

Form number S3408

Casegoods and Seating Delivered in 12 Days

Form number S3461

Wood Seating Specification Guide

# **Masque Desk Chairs**



#### Standard Includes

#### **Required to Specify**

- Need help? Product details, page 34
- Back tension control
- Knee-tilt control
- Upright back lock
- Open arms: upholstered arm caps and
- black plastic underarm structure
   Upholstery on inside back, seat, and arm caps: leather
- Upholstery on outside back: vinyl
- Five-arm base and column: black only
   "-diameter, hard-composition, dual-wheel casters: black only

Ctulo	number	

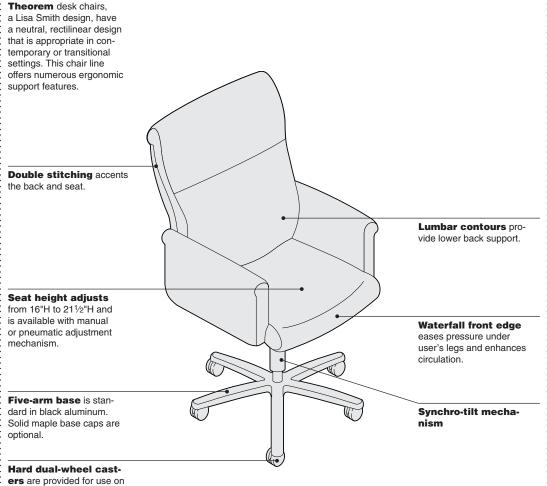
1 Style number 2 Options, if selected (see below)

	Options	U.S. Price	Required to Specify
Casters	<ul> <li>Soft, dual-wheel casters on desk chairs for use on hard floors (2<sup>1</sup>/<sub>5</sub>")</li> </ul>	+\$18	Specify with soft casters.

Description	•Style • Number	· U.S. Base Price	
High-Back Desk Chai	ir with Bla	ock Leather	
	300	\$1257	
Pneumatic-height adjustment		ψ1237	
Pneumatic-height adjustment  High-Back Desk Chai	:	: 1	



## **Theorem**



Actual Dimensions						
	High-Back Desk Chairs	Mid-Back Desk Chairs				
Overall depth	25"	25"				
Overall width	27"	27"				
Overall height	45"-501/2"	40"-451/2"				
Seat depth	16"	16"				
Seat width	201/2"	201/2"				
Back width	201/2"	201/2"				
Back height	30"	25"				
Width between arms	201/2"	201/2"				
Seat to floor height	16"-211/2"	16"-21½"				
Arm height from floor	243/4"-301/4"	24¾"-30¼"				

### **Product Details**



High- and mid-back desk chairs are available.



**Enclosed arms** are upholstered.

Extended-depth seat option, at 17½", adds 1½" to accommodate longer legs

All Theorem desk chairs comply with ANSI/HFS and BIFMA standards. Exception: The extended seat option exceeds ANSI/HFS seat depth restrictions.

Optional perforated leather seat and back adds ventilated comfort.

#### Adjustability Features

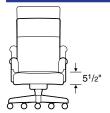
- Manual height
- Pneumatic height
- Variable back stop
- Back tension control
- Synchro-tilt mechanism

carpet. Soft dual-wheel cast-

ers are available for use on

hard floors or chair mats.

#### **Adjustment Features**



#### Manual-height adjust-

ment is standard. Rotating the unoccupied chair raises or lowers the seat. Occupant's weight disengages the adjustment mechanism, so height won't change while chair is in use.

Pneumatic-height adjustment is available to allow push-button control from 16"H to 211/2"H. To lower, pull lever on right side while seated. To raise, pull lever and lift your weight off the chair.



#### Variable back stop

allows the back to stop at various tilt angles, including fully upright. Flick switch forward for full range of back angles. To limit back angle, recline to the desired position and flick switch back. Tip: To lock in upright position, remove weight from back and flick switch back.



#### **Back tension control**

varies reclining back support from light to firm and adjusts by turning knob. Turn knob clockwise to decrease tension, counterclockwise to increase.

Tip: Be sure to unlock (release) the variable back stop before adjusting the back tension.

Synchro-tilt mechanism provides synchronized back movement while feet remain flat on floor.

#### **Surface Materials**

#### **Upholstery**

- Vinyl
- Fabric
- · Fabric with soil-retardant treatment (option)
- Perforated leather on seat and back (option)

 Enclosed upholstered arms

#### Column

Black only

#### **Base**

- Black aluminum (standard)
- Polished aluminum (option)
- Wood base caps (option) Customiz stain on wood (option)

#### **Casters**

Black only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### Programs & Services

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

#### The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the

- COM Web site: Visit www steelcase com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks
- Link
- Regis
- Roulette
- Spyder

Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1 888 STEEL CASE (1.888.783.3522)

#### **Fire Codes**

▶ See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992

Local codes may have special requirements for upholstery.

#### Resources

Collegium/Theorem/ **Decorum Brochure** Form number S11071

Chairs for People at Work

Form number S11347 **Quick Delivery** 

Handbook Form number S3408

Casegoods and **Seating Delivered** in 12 Days Form number S3461

Wood Seating Specification Guide

## **Theorem Desk Chairs**



#### Standard Includes

#### **Required to Specify**

- Need help?
  Product details,
  page 38
- Back tension control
- Upholstery: fabric price group 1
  Five-arm base: black aluminum
- Column: black only
- 2"-diameter, hard-composition, dual-wheel casters: black only
- 1 Style number 2 Fabric color number for upholstery 3 Options, if selected (see below)
- ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> <li>Fabric price group 2</li> <li>Fabric price group 3</li> <li>Fabric price group 4</li> <li>Fabric price group 5</li> <li>Fabric price group 6</li> <li>Fabric price group 7</li> <li>Fabric price group 8</li> <li>Fabric price group 9</li> <li>Fabric price group 10</li> <li>Leather price group</li> <li>Customer's Own Material</li> </ul>	No cost +\$ 40 +\$132 +\$164 +\$225 +\$288 +\$340 +\$500 +\$640 +\$780 +\$835 +\$ 55	Specify fabric color number. Specify leather color number. Specify leather color number.
	(COM) or Customer's Own Leather (COL)  • Perforation of leather seat and back  • Fire Code Seating (FCS) on applicable models  • Soil-retardant treatment applied to upholstery fabric	+\$ 65 +\$ 80 +\$ 17	Add suffix <b>P</b> to the style number and specify leather color number. Specify with fire code seating.  Pages 142–145 Specify with soil-retardant treatment.
	Base • Maple wood base	+\$ 85	Specify with wood base and select wood color number.
	Customiz stain on wood base	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual.
Casters	• 2"-diameter, soft, dual-wheel	+\$ 18	Specify with soft casters.



#### **Specification Information**

#### Enclosed Upholstered Arms



Description	Style	∙U.S.
:	Number	Base
		Price

## High-Back

Description

Manual-height adjustment	711	\$1225
with variable back stop	711S	\$1285
with extended seat	711X	\$1285
with variable back stop and extended seat	711SX	\$1345
Pneumatic-height adjustment	711N	\$1285
with variable back stop	711NS	\$1345
with extended seat	711NX	\$1345
with variable back stop and extended seat	711NSX	\$1405
•	:	

#### Enclosed Upholstered Arms

·U.S.



Style

	Number	Base
Mid-Back	·	•
Manual-height adjustment	721	\$1122
with variable back stop	721 <b>S</b>	\$1182
with extended seat	721X	\$1182
with variable back stop and extended seat	721SX	\$1242
Pneumatic-height adjustment	721N	\$1182
with variable back stop	721NS	\$1242
with extended seat	721NX	\$1242
with variable back stop and extended seat	721NSX	\$1302

# **General-Use Seating**



Wood Seating Specification Guide 43

## **Ascot**

Ascot—contemporary desk seating with softly contoured curvilinear lines. Scaled for office environments where space is at a premium.

Fully upholstered outer back is standard.

Seat height adjusts from 16"H to 21"H and is available with a manual or pneumatic adjustment mechanism.

Five-arm base is standard. Wood base caps are available.

**Backrest** curves to provide proper support and prevent fatigue and strain.

## **Product Details**



Low- and high-back desk chairs are available.



Arms on desk chairs can be enclosed or open.

**Enclosed arms** are fully upholstered to match the seat and back.

**Open-arms** are black metal and have upholstered arm caps that match the seat and back.

**Five-arm base** provides optimum balance. It is available with a maple wood base cap that is stained in the selected wood color.

#### **Advanced swivel-tilt**

**feature** incorporates a no front-rise design that allows the seat to remain level even when the user leans back.

#### Hard dual-wheel cast-

ers are provided for use on carpet. Soft dual-wheel casters are available for use on hard floors or chair mats.

Actual Dimensions					
	High-Back Desk Chairs	<u> </u>	Low-Back Desk Chairs	<u> </u>	
	Open Arms	Enclosed Arms	Open Arms	Enclosed Arms	
Overall depth	231/2"	231/2"	231/2"	231/2"	
Overall width	21"	231/2"	21"	231/2"	
Overall height	361/2"-411/2"	361/2"-411/2"	34"-39"	34"-39"	
Seat depth	16"	16"	16"	16"	
Seat width	19"	183⁄4"	19"	183/4"	
Back width	19"	183⁄4"	19"	183/4"	
Back height	21"	21"	19"	19"	
Width between arms	19"	183/4"	19"	18¾"	
Seat to floor height	16"-21"	16"-21"	16"-21"	16"–21"	
Arm height from floor	221/2"-271/2"	24"-29"	221/2"-271/2"	24"–29"	

#### **Adjustability Features**

- · Manual height
- Pneumatic heightUpright back lock
- Back tension

#### **Adjustment Features**





Seat height adjusts manually by spinning the seat clockwise to lower it and counterclockwise to raise it while keeping the base stationary.





Seat height adjusts pneumatically. To lower, hold handle up while seated. To raise, hold handle up and keep your weight off the chair.







Upright back lock. Flick switch forward to lock, flick switch back to tilt.



**Back tension control** adjusts by turning a knob. Turn knob clockwise to increase tension and counterclockwise to decrease tension.

#### **Surface Materials**

#### **Upholstery**

- Vinyl
- Fabric
- · Fabric with soil-retardant treatment (option)
- Leather

#### Arms

- · Black open arms with upholstered arm caps
- Upholstered enclosed

#### Base and column

- · Black base and column (standard)
- Wood base caps and black column (option)

#### Casters

Black only

**All Steelcase seating** with standard upholstery fabrics complies with requirements of the **BIFMA First Generation** Voluntary Upholstered Furniture Flammability Standard, as well as the State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

#### The Customer's Own Material (COM) Program offers the opportunity for cus-

tomers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- · Visit www.steelcase.com Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks
- Link
- Regis
- Roulette Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522)

#### **Fire Codes**

▶ See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992

#### Fire code approval:

Ascot enclosed-arm models 296 and 276 and all variations of these models are available in the following fabrics only: Leather Vinyl

Local codes may have special requirements for upholstery.

#### Resources

**Ascot Brochure** Form number S2773

**Quick Delivery** Handbook Form number S3408

Casegoods and **Seating Delivered** in 12 Days

Form number S3461

## **Ascot Desk Chairs**

Need help? Product details,

page 44



#### **Standard Includes**

- Back tension control
- Swivel-tilt mechanism
- Open arms, if selected: upholstered arm caps and black metal arm support
- Enclosed arms, if selected: upholsteredUpholstery: fabric price group 1
- Five-arm base and column on desk chairs: black only
- 21/5"-diameter, hard-composition, dual-wheel casters on desk chairs: black only

#### **Required to Specify**

- 1 Style number 2 Fabric color number for upholstery 3 Options, if selected (see below)
- ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 30	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 99	Specify fabric color number.
	Fabric price group 4	+\$123	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$170	Specify fabric color number.
	Fabric price group 6	+\$216	Specify fabric color number.
	Fabric price group 7	+\$255	Specify fabric color number.
	Fabric price group 8	+\$375	Specify fabric color number.
	Fabric price group 9	+\$480	Specify fabric color number.
	Fabric price group 10	+\$585	Specify fabric color number.
	<ul> <li>Leather price group</li> </ul>	+\$565	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 45	See Surface Materials Reference Manual.
	Fire Code Seating (FCS) on applicable models	+\$ 80	Specify with fire code seating.  Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Wood		
	Wood base	+\$ 85	Specify with wood base and select wood color number.
	Customiz stain on wood base	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual.
Casters	• Soft, dual-wheel casters on desk chairs for use on hard floors (21/5")	+\$ 18	Specify with soft casters.



#### **Specification Information Open Arms Enclosed** with Upholstered **Upholstered Arms Arm Caps** · Description ·U.S. · U.S. Number Base Number Base Price Price **High-Back** Manual-height adjustment 295 \$782 296 \$851 with upright back lock 295L \$842 296L \$911 Pneumatic-height adjustment 295N \$842 296N \$911 296LN with upright back lock 295LN \$902 \$971 **Enclosed Open Arms** with Upholstered **Upholstered Arms Arm Caps** ·U.S. · U.S. Description ·Style Style Number Base Number Base Price **Price Low-Back** Manual-height adjustment 275 \$719 276 \$788 with upright back lock 275L \$779 276L \$848 Pneumatic-height adjustment 275N \$779 276N \$848 with upright back lock 275LN \$839 276LN \$908



## **Gentry** Desk Chairs

Gentry chairs, designed by Arnie Dammermann, provide contemporary styling with a distinctive design that features clean, simple lines and natural contours. ► See Gentry guest chair, page 70.

Seat height adjusts

available with manual or

pneumatic adjustment

**Optional knee-tilt** 

Five-arm base is black

caps or maple base caps.

metal with black plastic base

mechanism.

tilt seat angle.

from 16"H to  $20\frac{1}{2}$ "H and is mechanism with forward-

Back provides solid ergonomic support.

Waterfall seat edge relieves pressure behind user's legs and enhances circulation.

Hard dual-wheel casters are provided for use on carpet. Soft dual-wheel casters are available for use on hard floors or chair mats.

#### **Product Details**

Wood and thermoplastic models are available with high and low backs.



Guest chair is available with a maple frame only. Page 70

Arms on wood desk models are either enclosed upholstered or open maple with upholstered arm caps.

**Arms on thermoplastic** models are open and are black plastic colored.

Perforated leather is available on the seat and back to facilitate the flow of air.

Actual Dimensions					
	High-Back Desk Chairs Open Enclosed arms arms		Low-Back D Open arms	esk Chairs Enclosed arms	
Overall depth	26"	26"	26"	26"	
Overall width	25"	25"	25"	25"	
Overall height	381/4"-423/4"	381/4"-423/4"	331/4"-373/4"	331/4"-373/4"	
Seat depth	161/2"	161/2"	161/2"	161/2"	
Seat width	201/2"	201/2"	201/2"	201/2"	
Back width	21"	21"	21"	21"	
Back height	24"	24"	19"	19"	
Width between arms	20"	20"	20"	20"	
Seat to floor height	16"-201/2"	16"-201/2"	16"-201/2"	16"-201/2"	
Arm height from floor	221/2"-27"	221/2"-27"	221/2"-27"	221/2"-27"	

#### **Adjustability Features**

- · Manual or pneumatic height
- Swivel-tilt control
- Knee-tilt control (optional)
- Upright back lock (on knee-tilt models only)
- Seat angle adjustment (on knee-tilt models only)
- Back tension control

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#### **Adjustment Features**

Manual-height adjustment is standard on swivel-tilt base models. Rotating the unoccupied chair raises or lowers the seat. Occupant's weight dis-

mechanism, so height won't

engages the adjustment



Pneumatic-height adjustment, available on swivel-tilt base models, allows seat height adjustment from 16"H to 20½"H with fingertip pneumatic lever. To lower, hold handle up while seated. To raise, hold handle up and lift your weight off the chair.



#### Knee-tilt (low front

rise) minimizes the rise of the front of the seat when the chair is in a reclined position, allowing the user's feet to remain on the floor. This feature reduces pressure under the thighs, allowing for continuous blood circulation.

Tip: Pneumatic-height adjustment is standard on knee-tilt models.

Seat angle control adjusts by shifting your weight to the back of the chair and flipping switch upward to engage. Disengage by shifting weight to the back of the chair and flipping switch downward.

**Back tension** varies reclining back support from light to firm and adjusts by turning knob. Turn knob clockwise to decrease tension, counterclockwise to increase.

Tip: Be sure to unlock (release) the variable back stop before adjusting the back tension.

**Upright back lock.** To lock back upright, push lever down while sitting upright. To release back lock, pull lever up while sitting upright.

#### **Surface Materials**

#### Seat and back

- VinylFabric
- Fabric with soil-retardant treatment (option)
- Leather
- Perforated leather on seat and back (option)

#### Arms

- Enclosed upholstered arms
- Open wood arms with upholstered arm caps
- Open black plastic arms

#### Column

· Black metal only

#### Base

- Wood models have black metal base with solid maple base caps
- Thermoplastic models have black metal base with black plastic base caps
- Customiz stain on wood (option)

#### Casters

Black only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

#### The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.comClick on "Knowledge &
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks
- JackLink
- Regis
- Roulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

#### **Fire Codes**

See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992

#### Fire code approval:

Gentry enclosed-arm models 0644W, 0634W, 0644B, 0634B, and all variations of these models are available in the following fabrics only: Leather Vinyl

**Local codes** may have special requirements for upholstery.

#### Resources

**Gentry Brochure**Form number S11076

Chairs for People at Work

Form number S11347

Quick Delivery Handbook

Form number S3408

Casegoods and Seating Delivered in 12 Days Form number S3461

Wood Seating Specification Guide

# Gentry Desk Chairs Wood Models



#### **Standard Includes**

#### **Required to Specify**

- ► Need help? Product details, page 48
- Back tension control
- · Swivel-tilt control
- Upholstery: fabric price group 1
   Five-arm base: black metal with maple base caps
- Column: black only
- 2"-diameter, hard-composition, dual-wheel casters:
- 1 Style number
- 2 Fabric color number for upholstery
- 3 Wood color number for base and arms, if applicable
- 4 Options, if selected (see below)
- ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 30	Specify fabric color number.
	Fabric price group 3	+\$ 99	Specify fabric color number.
	Fabric price group 4	+\$123	Specify fabric color number.
	Fabric price group 5	+\$170	Specify fabric color number.
	Fabric price group 6	+\$216	Specify fabric color number.
	Fabric price group 7	+\$255	Specify fabric color number.
	Fabric price group 8	+\$375	Specify fabric color number.
	Fabric price group 9	+\$480	Specify fabric color number.
	Fabric price group 10	+\$585	Specify fabric color number.
	Leather price group	+\$565	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 45	See Surface Materials Reference Manual.
	<ul> <li>Perforation of leather seat and back</li> </ul>	+\$ 65	Add suffix <b>P</b> to the style number and specify leather color number.
	<ul> <li>Fire Code Seating (FCS) on</li> </ul>	+\$ 80	Specify with fire code seating.
	applicable models	,	▶ Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Base		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain. ▶ See Surface Materials Reference Manual.
Casters	• 2"-diameter, soft, dual-wheel	+\$ 18	Specify with soft casters.



#### **Specification Information**

#### Enclosed Upholstered Arms



#### Open Wood Arms with Upholstered Arm Caps

**Open Wood Arms with** 

Upholstered Arm Caps



Description	·Style	·U.S.	·Style	·U.S.
	Number	Base	Number	Base
	:	Price	:	Price

## **High-Back**

Manual-height adjustment	0644W	\$1119	0643W	\$1042
Pneumatic-height adjustment	0644WN	\$1179	0643WN	\$1102
Knee tilt with pneumatic height adjustment and seat angle adjustment and upright back lock	0644WK	\$1239	0643WK	\$1162

#### Enclosed Upholstered Arms



· Description	·Style	·U.S.	·Style	·U.S.
:	Number	Base	Number	Base
:	:	Price	÷	Price

#### **Low-Back**

Manual-height adjustment	0634W	\$1056	0633W	\$ 982
Pneumatic-height adjustment	0634WN	\$1116	0633WN	\$1042
Knee tilt with pneumatic height adjustment and seat angle adjustment and upright back lock	0634WK	\$1176	0633WK	\$1102

Additional guest chairs that match Gentry wood desk chairs are available.

► See page 70





For Canadian Pricing
Multiply U.S. Price by 1.38.
▶ See page 1 for details.

# Gentry Desk Chairs Thermoplastic Models



#### Standard Includes

- Need help? Product details, page 48
- Back tension control
- Swivel-tilt control
- Upholstery: fabric price group 1
- Five-arm base: black metal with black plastic base caps
- Column: black only
  2"-diameter, hard-composition, dual-wheel casters: black only
- **Required to Specify**
- 1 Style number 2 Fabric color number for upholstery 3 Options, if selected (see below)
- See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 30	Specify fabric color number.
	Fabric price group 3	+\$ 99	Specify fabric color number.
	Fabric price group 4	+\$123	Specify fabric color number.
	Fabric price group 5	+\$170	Specify fabric color number.
	Fabric price group 6	+\$216	Specify fabric color number.
	Fabric price group 7	+\$255	Specify fabric color number.
	Fabric price group 8	+\$375	Specify fabric color number.
	Fabric price group 9	+\$480	Specify fabric color number.
	Fabric price group 10	+\$585	Specify fabric color number.
	Leather price group	+\$565	Specify leather color number.
	<ul> <li>Customer's Own Material (COM) or Customer's Own Leather (COL)</li> </ul>	+\$ 45	See Surface Materials Reference Manual
	<ul> <li>Perforation of leather seat and back</li> </ul>	+\$ 65	Add suffix <b>P</b> to the style number and specify leather color number.
	<ul> <li>Fire Code Seating (FCS) on</li> </ul>	+\$ 80	Specify with fire code seating.
	applicable models		Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
Casters	2"-diameter, soft, dual-wheel	+\$ 18	Specify with soft casters.



#### **Specification Information**

#### Enclosed Upholstered Arms



Description	·Style	·U.S.
•	Number	Base
:	:	Price
•	•	

### **High-Back**

Manual-height adjustment	0644B	\$1034	
Pneumatic-height adjustment	0644BN	\$1094	
Knee tilt with pneumatic height adjustment and two-position, front-tilt lock	0644BK	\$1154	

Open

Thermoplastic Arms

#### Enclosed Upholstered Arms



· Description	·Style	·U.S.	·Style	·U.S.
· -	Number	Base	Number	Base
		Price	:	Price
•	•		•	

## Low-Back

Manual-height adjustment	0634B	\$ 971	0632B	\$767
Pneumatic-height adjustment	0634BN	\$1031	0632BN	\$827
Knee tilt with pneumatic height adjustment and two-position, front-tilt lock	0634BK	\$1091	0632BK	\$887



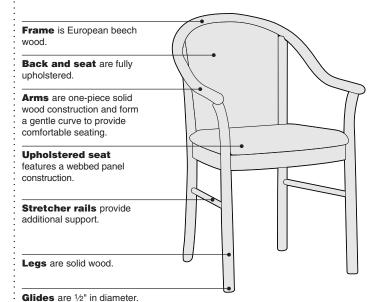
# **Guest Seating**

Alcove	56
Alerion	58
Collaboration	60
England	64
Escapade	66
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Mansfield	72
Mingle	76
Oriana	80
Snodgrass	82
Terrazzo	86
Topaz	90

Wood Seating Specification Guide 55

## **Alcove**

Alcove is a contemporary guest chair with upholstered seat and back.



#### **Surface Materials Upholstery**

- Fabric
- · Fabric with soil-retardant treatment (option)
- Leather

#### **Frame**

· European Beech Tip: Wood finishes applied to beech will match the color of stains applied to oak, walnut, or cherry but will not have the same natural grain.

· Stainless steel only

**All Steelcase seating** with standard upholstery fabrics complies with requirements of the **BIFMA First Generation** Voluntary Upholstered Furniture Flammability Standard, as well as the State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

#### The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- · Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade Jacks
- Link
- Regis
- Roulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories." For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

#### **Fire Codes**

See pages 142-145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992.

Local codes may have special requirements for upholstery.

#### **Resources**

Alcove Brochure Form number \$3012

#### **Quick Delivery** Handbook

Form number S3408

Casegoods and **Seating Delivered** in 12 Days Form number S3461

Ast at Black	•
<b>Actual Dim</b>	ensions
Overall depth	22"
Overall width	221/2"
Overall height	331/2"
Seat depth	161/4"
Seat width	16"
Back width	151⁄2"
Back height	17"
Width between arms	16½"
Seat to floor height	183⁄8"
Arm height from floor	25"

## **Alcove Guest Chair**



#### **Standard Includes**

#### **Required to Specify**

Need help? Product details, page 56

- Frame: European Beech
   Upholstery: fabric price group 1
   ½"-diameter glides: stainless steel only

- Style number
   Wood color number for frame
   Fabric color number for upholstery
- 4 Options, if selected (see below) ► See Surface Materials, page 136.

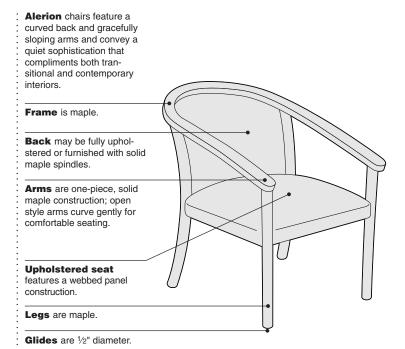
	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 20	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 45	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$ 70	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$ 85	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$100	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$125	Specify fabric color number.
	<ul> <li>Fabric price group 8</li> </ul>	+\$160	Specify fabric color number.
	Fabric price group 9	+\$200	Specify fabric color number.
	Fabric price group 10	+\$260	Specify fabric color number.
	<ul> <li>Leather price group</li> </ul>	+\$375	Specify leather color number.
	<ul> <li>Customer's Own Material (COM) or Customer's Own Leather (COL)</li> </ul>	+\$ 15	See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS) on</li> </ul>	+\$ 80	Specify with fire code seating.
	applicable models	,	▶ Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Wood		
	<ul> <li>Customiz stain on wood</li> </ul>	+\$ 24	Specify with Customiz stain.
			► See Surface Materials Reference Manual.

Speci	fication	Inform	nation

·Style	·U.S.	
Number	Base Price	
:	:	
G20	\$511	



## **Alerion**



#### **Surface Materials**

#### **Upholstery**

- Vinvl
- Fabric
- · Fabric with soil-retardant treatment (option)
- Leather

### **Frame**

Maple

Tip: Finishes applied to maple will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.

Customiz stain on wood (option)

#### Glides

· Stainless steel only

**All Steelcase seating** with standard upholstery fabrics complies with requirements of the **BIFMA First Generation** Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

#### The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks Link
- Regis
- Roulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories." For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

#### **Fire Codes**

See pages 142-145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992.

Local codes may have special requirements for upholstery.

#### **Resources**

**Alerion Brochure** Form number S11075

**Quick Delivery** Handbook Form number S3408

Casegoods and **Seating Delivered** in 12 Days

Form number S3461

Actual Dimer	nsions
Overall depth	24¾"

Overall width	24"
Overall height	297/8"
Seat depth	16½"
Seat width	201/4"
Back width	17"
Back height	12"
Width between arms	20"
Seat to floor height	19"
Arm height from floor	27"

## **Alerion Guest Chairs**



#### **Standard Includes Required to Specify**

► Need help? Product details, page 58

- Frame: maple • Upholstery: fabric price group 1
- Glides: stainless steel only

- 1 Style number
- 2 Fabric color number for upholstery 3 Wood color number for frame
- 4 Options, if selected (see below)

See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 20	Specify fabric color number.
	Fabric price group 3	+\$ 45	Specify fabric color number.
	Fabric price group 4	+\$ 70	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$100	Specify fabric color number.
	Fabric price group 6	+\$144	Specify fabric color number.
	Fabric price group 7	+\$170	Specify fabric color number.
	Fabric price group 8	+\$250	Specify fabric color number.
	Fabric price group 9	+\$320	Specify fabric color number.
	<ul> <li>Fabric price group 10</li> </ul>	+\$390	Specify fabric color number.
	<ul> <li>Leather price group for upholstered back chairs</li> </ul>	+\$375	Specify leather color number.
	Leather price group for spindle back chairs	+\$200	Specify leather color number.
	<ul> <li>Customer's Own Material (COM) or Customer's Own Leather (COL)</li> </ul>	+\$ 26	See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS) on applicable models</li> </ul>	+\$ 80	Specify with fire code seating and specify leather color number.  Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Frame		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual.

#### **Specification Information**

Style	∙U.S.
Number	Base
	Price

### **Upholstered Back**

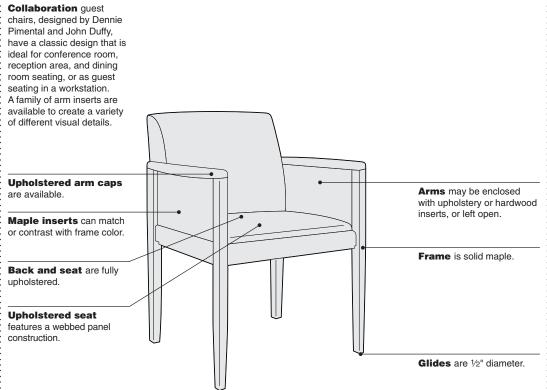
0701	\$788

### **Spindle Back**

0702	\$830	



## **Collaboration**



# Product Details



Open-arm chair is the simplest variation in the Collaboration family.



**Mullion chair** inserts divide the arm space with vertical and horizontal elements



**Arcade chair** inserts introduce an arched motif.



**Eyelet chair** inserts create rhythm with a slotted nattern



**Ladder chair** inserts establish a strong horizontal direction.

<b>Actual Dimension</b>	ons
Overall depth	241/4"
Overall width	221/2"
Overall height	311/2"
Seat depth	17"
Seat width	18¾"
Back width	18¾"
Back height	13¾"
Width between arms	18¾"
Seat to floor height	18"
Arm height from floor	251/2"

61



**Reveal chair** inserts lightly frame the arm space.



**Upholstered** inserts enclose the arms with fabric-covered panels.

**All inserts** are factory-installed.

**All chairs** are available with plain hardwood arms or upholstered arm caps.

Wood Seating Specification Guide

#### **Surface Materials**

#### **Upholstery**

- Fabric
- Fabric with soil-retardant treatment (option)
- Leather

#### Frame

Maple

Tip: Wood finishes applied to maple will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.

Customiz stain (option)

#### Inserts

- Maple
- · Customiz stain (option)

#### Glides

· Stainless steel only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance

with California TB116/117.

#### Programs & Services

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- JacksLink
- Regis
- Roulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

#### **Fire Codes**

See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992

**Local codes** may have special requirements for upholstery.

#### Resources

**Collaboration Brochure** Form number S11078

Chairs for People at Work

Form number S11347

Quick Delivery Handbook

Form number S3408

Casegoods and Seating Delivered in 12 Days Form number S3461

## **Collaboration Guest Chairs**



#### **Standard Includes Required to Specify**

- Need help? Product details, page 60
- Frame: maple
- Upholstery on seat and back: fabric price group 1
  Inserts, if selected: maple wood or upholstery
- · Glides: stainless steel only

- Style number
   Fabric color number for upholstery
   Wood color number for frame
- 4 Wood color number for insert, if selected
- 5 Options, if selected (see below)
  ► See Surface Materials, page 136.

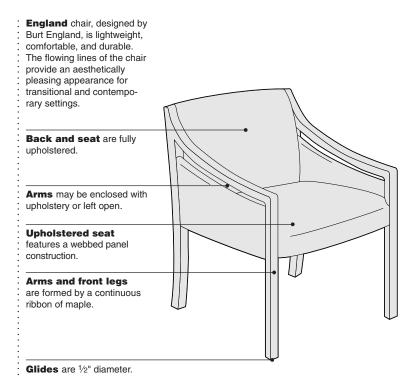
	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 20	Specify fabric color number.
	Fabric price group 3	+\$ 45	Specify fabric color number.
	Fabric price group 4	+\$ 70	Specify fabric color number.
	Fabric price group 5	+\$100	Specify fabric color number.
	Fabric price group 6	+\$144	Specify fabric color number.
	Fabric price group 7	+\$170	Specify fabric color number.
	Fabric price group 8	+\$250	Specify fabric color number.
	Fabric price group 9	+\$320	Specify fabric color number.
	Fabric price group 10	+\$390	Specify fabric color number.
	Leather price group	+\$375	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 26	See Surface Materials Reference Manual
	Fire Code Seating (FCS) on	+\$ 80	Specify with fire code seating.
	applicable models	•	▶ Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Frame		
	<ul> <li>Customiz stain on wood</li> </ul>	+\$ 24	Specify with Customiz stain.
			► See Surface Materials Reference Manual



Specification I	nformati <u>or</u>	n		
	Open		Mullion	
Description	• Style Number	·U.S. Base Price	• Style Number	·U.S. Base Price
Wood arms	120	\$690	120B	\$765
Upholstered arm caps	120C	\$720 :	120CB	\$795 :
	Arcade		Eyelet	
• Description	• Style • Number	· U.S. Base Price	•Style Number	· U.S. Base Price
Wood arms	120D	\$765	120E	\$765
Upholstered arm caps	120CD	\$795 :	120CE	\$795 :
	Ladder		Reveal	
• Description	• Style Number	·U.S. Base Price	•Style Number	·U.S. Base Price
Wood arms	120L	\$765	120R	\$765
Upholstered arm caps	120CL	\$795	120CR	\$795
	Upholstere	ed Insert		
Description	Style Number	·U.S. Base Price		
Wood arms	120U	\$765		
Upholstered arm caps	120CU	\$795		
	:	:		



## **England**



#### **Surface Materials**

#### Upholstery

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather

## Frame • Maple

Tip: Wood finishes applied to maple will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.

 Customiz stain on wood (option)

#### Glides

· Stainless steel only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

#### The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
  Cavalcade
- Jacks
- JacksLink
- Regis
- Roulette
- SpyderSweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

#### **Fire Codes**

See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992.

#### Fire code approval:

England enclosed-arm model 0113 is available in the following fabrics only: Leather Vinyl

**Local codes** may have special requirements for upholstery.

#### **Resources**

**England Brochure** Form number S3007

Quick Delivery Handbook

Form number S3408

Casegoods and Seating Delivered in 12 Days Form number S3461

## Actual Dimensions

	Open arms	Enclosed arms
Overall depth	241/4"	241/4"
Overall width	221/4"	221/4"
Overall height	321/2"	321/2"
Seat depth	181/2"	181/2"
Seat width	203/4"	193⁄4"
Back width	203/4"	193⁄4"
Back height	153/4"	153/4"
Width between arms	19¾"	193⁄4"
Seat to floor height	181/2"	181/2"
Arm height from floor	243/4"	243/4"

## **England Guest Chairs**



#### **Standard Includes**

#### **Required to Specify**

- Need help?
  Product details,
  page 64
- Frame: maple
   Unbolstony: fabric price
  - Upholstery: fabric price group 1
    Glides: stainless steel only

- 1 Style number
- 2 Fabric color number for upholstery
- 3 Wood color number for frame
- 4 Options, if selected (see below)
- See Surface Materials, page 136.

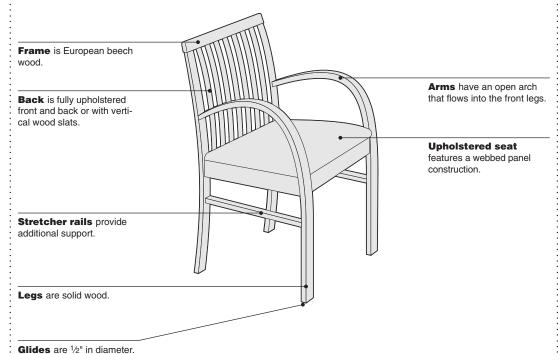
	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 20	Specify fabric color number.
	Fabric price group 3	+\$ 45	Specify fabric color number.
	Fabric price group 4	+\$ 70	Specify fabric color number.
	Fabric price group 5	+\$100	Specify fabric color number.
	Fabric price group 6	+\$144	Specify fabric color number.
	Fabric price group 7	+\$170	Specify fabric color number.
	Fabric price group 8	+\$250	Specify fabric color number.
	Fabric price group 9	+\$320	Specify fabric color number.
	Fabric price group 10	+\$390	Specify fabric color number.
	Leather price group for open-arm chairs	+\$375	Specify leather color number.
	Leather price group for enclosed-arm chairs	+\$565	Specify leather color number.
	<ul> <li>Customer's Own Material (COM) or Customer's Own Leather (COL)</li> </ul>	+\$ 26	See Surface Materials Reference Manual.
	Fire Code Seating (FCS) on applicable models	+\$ 80	Specify with fire code seating. ▶ Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Frame		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain. ► See Surface Materials Reference Manual.

#### **Specification Information Open Arms Enclosed Arms** ·Style ·Style ·U.S. ·U.S. Number Base Number Base **Price Price** 0114 \$905 0113 \$980



## **Escapade**

**Escapade** contemporary guest chairs are available with upholstered or wood slat backs.



Prod	luct	Deta	ils





**Two models** are available—upholstered back or vertical-slat wood back.

<b>Actual Dim</b>	ensions
Overall depth	22"
Overall width	231/2"
Overall height	35"
Seat depth	171/2"
Seat width	211/2"
Back width	201/4"
Back height	163/4"
Width between arms	19"
Seat to floor height	181/4"
Arm height from floor	281/2"

#### **Surface Materials**

#### **Upholstery**

- Fabric
- Fabric with soil-retardant treatment (option)
- Leather

#### Frame

 European Beech
Tip: Wood finishes applied to beech will match the color of stains applied to oak, walnut, or cherry but will not have the same natural grain.

#### Glides

· Stainless steel only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Flammability Standard, as well as the State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

## The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
   Cavalande
- Cavalcade
- Jacks
- Link
- Regis
- Roulette
- SpyderSweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

#### **Fire Codes**

See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992

**Local codes** may have special requirements for upholstery.

#### Resources

Escapade Brochure Form number S11074

Chairs for People at Work

Form number S11347

Quick Delivery Handbook

Form number S3408

Casegoods and Seating Delivered in 12 Days

Form number S3461

## **Escapade Guest Chairs**



#### Standard Includes

#### **Required to Specify**

- Need help? Product details, page 66
- Frame: European Beech
- Slat back, if selected: European Beech
- Upholstery for seat and cushioned back, if selected: fabric price group 1
- 1/2"-diameter glides: stainless steel only
- 1 Style number
- 2 Wood color number for frame
- 3 Fabric color number for upholstery 4 Options, if selected (see below)
- See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 20	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 45	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$ 70	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$100	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$144	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$170	Specify fabric color number.
	<ul> <li>Fabric price group 8</li> </ul>	+\$250	Specify fabric color number.
	<ul> <li>Fabric price group 9</li> </ul>	+\$320	Specify fabric color number.
	Fabric price group 10	+\$390	Specify fabric color number.
	<ul> <li>Leather price group for slat-back chair</li> </ul>	+\$200	Specify leather color number.
	<ul> <li>Leather price group for upholstered-back chair</li> </ul>	+\$375	Specify leather color number.
	<ul> <li>Customer's Own Material (COM) or Customer's Own Leather (COL)</li> </ul>	+\$ 26	See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS) on applicable models</li> </ul>	+\$ 80	Specify with fire code seating.  Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Wood		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain. ▶ See Surface Materials Reference Manual.

#### **Specification Information Chair with Chair with Upholstered Wood Slat Back Cushioned Back** ·Style ·U.S. ·Style ·U.S. Base Base Price **Price G23** \$756 **G22**



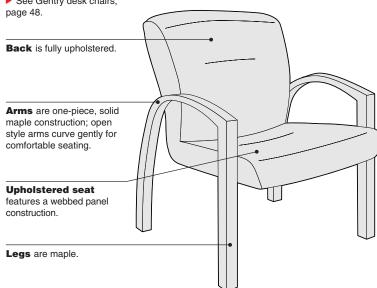


## **Gentry**

Guest Chair

Gentry chairs, designed by Arnie Dammermann, provide contemporary styling with a distinctive design that features clean, simple lines and natural contours.

See Gentry desk chairs,



Glides are 1/2" diameter.

#### Surface Materials

#### Seat and back

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- Perforated leather on seat and back (option)

#### Frame

- Maple
- Customiz stain on wood (option)

Tip: Finishes applied to maple will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.

#### **Glides**

· Stainless steel only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

## The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- JacksLink
- Regis
- Roulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

#### **Fire Codes**

See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992.

**Local codes** may have special requirements for upholstery.

#### Resources

**Gentry Brochure** Form number S11076

Chairs for People at Work

Form number S11347

**Quick Delivery Handbook** Form number \$3408

Casegoods and Seating Delivered in 12 Days Form number S3461

Actual Dimensions		
Overall depth	271/2"	
Overall width	24"	
Overall height	33¾"	
Seat depth	16 <sup>1</sup> /2"	
Seat width	20"	
Back width	21"	
Back height	19"	
Width between arms	19 <sup>1</sup> /2"	
Seat to floor height	171/2"	

241/2"

Arm height from floor

## **Gentry Guest Chair**

Wood Frame



#### **Standard Includes**

#### ► Need help? Product details, page 70

- Frame: mapleUpholstery: fabric price group 1Glides: stainless steel only

#### **Required to Specify**

- 1 Style number
- 2 Fabric color number for upholstery 3 Wood color number for frame
- 4 Options, if selected (see below)
- ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 20	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 45	Specify fabric color number.
	Fabric price group 4	+\$ 70	Specify fabric color number.
	Fabric price group 5	+\$100	Specify fabric color number.
	Fabric price group 6	+\$144	Specify fabric color number.
	Fabric price group 7	+\$170	Specify fabric color number.
	Fabric price group 8	+\$250	Specify fabric color number.
	Fabric price group 9	+\$320	Specify fabric color number.
	Fabric price group 10	+\$390	Specify fabric color number.
	Leather price group	+\$375	Specify leather color number
	<ul> <li>Customer's Own Material (COM) or Customer's Own Leather (COL)</li> </ul>	+\$ 26	► See Surface Materials Reference Manual.
	<ul> <li>Perforation of leather seat and back</li> </ul>	+\$ 65	Add suffix <b>P</b> to the style number and specify leather color number.
	<ul> <li>Fire Code Seating (FCS) on applicable models</li> </ul>	+\$ 80	Specify with fire code seating.  Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Frame		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain. See Surface Materials Reference Manual.

#### **Specification Information**

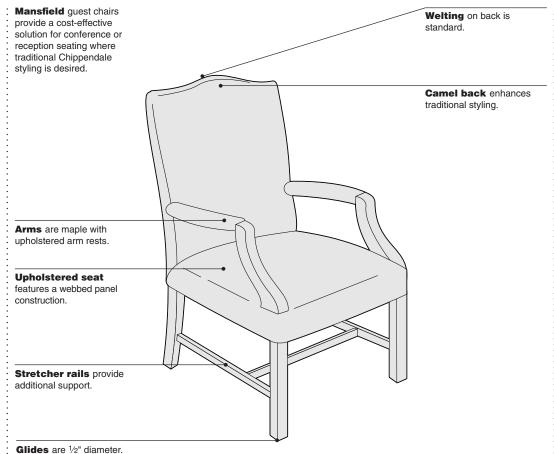


• Description	• Style Number	· U.S. Base Price	
Open wood arms	0612W	\$733	



## **Mansfield**

## **Guest Seating**



#### **Product Details**



Matching wood guest chair is also available.

**Brass tack accenting** is optional on chairs with upholstered seat and back.

Actual Dimensions				
	<b>Upholstered Guest Chairs</b>	<b>Wood Guest Chairs</b>		
Overall depth	27"	241/2"		
Overall width	241/2"	26"		
Overall height	371/2"	401/2"		
Seat depth	191⁄2"	18"		
Seat width	19"	191/2"		
Back width	21"	181/2"		
Back height from seat	221/2"	24"		
Width between arms	19"	191/4"		
Seat to floor height	19"	19"		
Arm height from floor	241/2"	241/2"		

### **Surface Materials**

### **Upholstery**

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather

### Frame

Maple

Tip: Finishes applied to maple will match the color of stains applied to oak, walnut, or cherry, but will not show the same natural grain.

 Customiz stain on wood (option)

#### **Glides**

· Stainless steel only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

## The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks
- Link
- Regis
- Roulette
- SpyderSweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

### **Fire Codes**

See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992

**Local codes** may have special requirements for upholstery.

### **Resources**

Mansfield Brochure Form number S10485

## **Mansfield Guest Chairs**

**Upholstered Chair** 



#### **Standard Includes Required to Specify**

- Need help? Product details, page 72
- Frame: mapleUpholstery: fabric price group 1Glides: stainless steel only

- Style number
   Fabric color number for upholstery
   Wood color number for frame
- 4 Options, if selected (see below)
- ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 30	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 99	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$123	Specify fabric color number.
	Fabric price group 5	+\$170	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$216	Specify fabric color number.
	Fabric price group 7	+\$255	Specify fabric color number.
	Fabric price group 8	+\$375	Specify fabric color number.
	Fabric price group 9	+\$480	Specify fabric color number.
	Fabric price group 10	+\$585	Specify fabric color number.
	Leather price group	+\$835	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 45	See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS) on applicable models</li> </ul>	+\$ 80	Specify with fire code seating. ▶ Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Brass tacks		
	<ul> <li>Brass tack accenting</li> </ul>	+\$ 35	Add suffix <b>B</b> to the style number.
	Frame		
	Customiz stain	+\$ 24	Specify with Customiz stain.  ▶ See Surface Materials Reference Manual.

### **Specification Information**



Style Number	·U.S. Base Price
142	\$639



## **Mansfield Guest Chairs**

Wood Chair



### **Standard Includes**

### **Required to Specify**

► Need help? Product details, page 72

- Frame: maple
   Upholstery: fabric price group 1
- Glides: stainless steel only

- Style number
   Fabric color number for upholstery
   Wood color number for frame
- 4 Options, if selected (see below)
- See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 20	Specify fabric color number.
	Fabric price group 3	+\$ 45	Specify fabric color number.
	Fabric price group 4	+\$ 70	Specify fabric color number.
	Fabric price group 5	+\$ 85	Specify fabric color number.
	Fabric price group 6	+\$100	Specify fabric color number.
	Fabric price group 7	+\$125	Specify fabric color number.
	Fabric price group 8	+\$160	Specify fabric color number.
	Fabric price group 9	+\$200	Specify fabric color number.
	<ul> <li>Fabric price group 10</li> </ul>	+\$260	Specify fabric color number.
	Leather price group	+\$200	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 15	See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS) on</li> </ul>	+\$ 80	Specify with fire code seating.
	applicable models		Pages 142-145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Frame		
	Customiz stain	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual.

### **Specification Information**



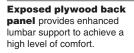
• Style Number	· U.S. Base Price	
144	\$623	



## **Mingle**

### Mingle guest chairs,

designed by Bill Schacht and Lynda Chesser, have a tailored appearance that is sophisticated and pure in design, yet simple in scale. Mingle's design addresses a broad set of applications from an open plan systems environment to a closed office setting.



**Seat** is either upholstered or wood. Upholstered seat features a webbed-panel construction.

### **Back legs and seat**

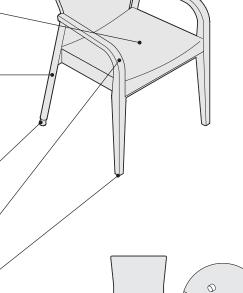
**frame** are metal for additional strength and durability. Legs are standard in black. Nickel powdercoat is available as an option.

**Foot cap** is standard with nickel finish.

**Arms** taper to flow into front legs.

**Glides** are ½" diameter on front legs and 1" diameter on back legs.

**Actual Dimensions** 



Rear view of back panel

Metal button fasteners located at bottom of back panel secure seat and back attachment while providing an additional element of design.

### **Surface Materials**

### Seat

- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- Wood

Tip: Only 3792 Black Walnut is available for wood seats.

### **Back legs**

- Black
- · Nickel (option)

## Back, arms, and front legs

- Plywood
- Customiz stain (option)

### **Metal button fasteners**

Nickel color only

### Foot caps on back legs

· Nickel color only

### Glides

- Stainless steel on front legs
- Nylon on back legs

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

### The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

#### Overall depth 221/8" Overall width 221/4" Overall height 32" Seat depth 171/2" Seat width 177/8" Back width 171/4" Back height 14" Width between arms 19"

18½" 25½"

76

Seat to floor height

Arm height from floor

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks
- Link
- Regis
- RouletteSpyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

### **Fire Codes**

See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992.

**Local codes** may have special requirements for upholstery.

### **Resources**

Mingle Brochure Form number S10880

## **Mingle Guest Chairs**



### **Standard Includes**

### **Required to Specify**

- ► Need help? Product details, page 76
- Back, arms, and front legs: maple
- · Back legs: black
- Seat: upholstered or wood color 3792 Black Walnut
- Upholstery, if selected: fabric price group 1
- Glides: stainless steel on front legs, nylon on back legs
- 1 Style number
- 2 Wood color number for frame
- 3 Fabric color number for upholstery, if selected
- 4 Options, if selected (see below)
  ► See Surface Materials, page 136.

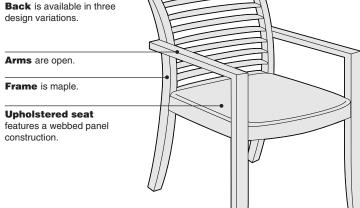
	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 20	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 45	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$ 70	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$ 85	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$100	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$125	Specify fabric color number.
	<ul> <li>Fabric price group 8</li> </ul>	+\$160	Specify fabric color number.
	<ul> <li>Fabric price group 9</li> </ul>	+\$200	Specify fabric color number.
	<ul> <li>Fabric price group 10</li> </ul>	+\$260	Specify fabric color number.
	<ul> <li>Leather price group</li> </ul>	+\$200	Specify leather color number.
	<ul> <li>Customer's Own Material</li> </ul>	+\$ 15	▶ See Surface Materials Reference Manua
	(COM) or Customer's Own		
	Leather (COL)		
	<ul> <li>Fire Code Seating (FCS) on</li> </ul>	+\$ 80	Specify with fire code seating.
	applicable models		▶ Pages 142–145
	Soil-retardant treatment	+\$ 17	Specify with soil-retardant treatment.
	applied to upholstery fabric		, ,
	Frame		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.
		<b>*</b> - ·	See Surface Materials Reference Manual
	Legs		
	Nickel	+\$ 25	Specify with 7026 Nickel.
Specificat	ion Information		
·Style	·U.S.		
Number	Base		
:	Price		
:	:		
Wood Seat			
MNGLBW	\$832		
Upholstere	d Seat		
MNGLB	\$781		





### **Oriana**

Oriana, designed by David Jenkins, is an interpretation of early ladder-back and slat-back seating designs. Its classic styling is suitable for both transitional and contemporary interiors.



Glides are 1/2" diameter.

### **Product Details**

**Back** is available with horizontal slats, vertical slats, or closed upholstered construction.

### **Surface Materials**

### Upholstery

- Fabric
- Fabric with soil-retardant treatment (option)
- Leather

### Frame

Maple

Tip: Wood finishes applied to maple will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.

Customiz stain (option)

### Glides

Stainless steel only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- CanzonéCavalcade
- Jacks
- JacksLink
- Regis
- Roulette
- SpyderSweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

### Fire Codes

See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992

**Local codes** may have special requirements for upholstery.

### Resources

Oriana Brochure
Form number S11079

Actual Dimensions		
Overall depth	237/8"	
Overall width	231/4"	
Overall height	343⁄8"	
Seat depth	177/8"	
Seat width	20"	
Back width	18"	
Back height	155⁄8"	
Width between arms	19"	
Seat to floor height	18¾"	
Arm height from floor	253/8"	

## **Oriana Guest Chairs**



### Standard Includes

### **Required to Specify**

Need help?
Product details,
page 80

- Frame: maple
  - Upholstery: fabric price group 1
  - · Glides: stainless steel only

- 1 Style number
- 2 Fabric color number for upholstery
- 3 Wood color number for frame
- 4 Options, if selected (see below)
- See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 20	Specify fabric color number.
	Fabric price group 3	+\$ 45	Specify fabric color number.
	Fabric price group 4	+\$ 70	Specify fabric color number.
	Fabric price group 5	+\$100	Specify fabric color number.
	Fabric price group 6	+\$144	Specify fabric color number.
	Fabric price group 7	+\$170	Specify fabric color number.
	Fabric price group 8	+\$250	Specify fabric color number.
	Fabric price group 9	+\$320	Specify fabric color number.
	Fabric price group 10	+\$390	Specify fabric color number.
	Leather price group for slat-back chairs	+\$200	Specify leather color number.
	<ul> <li>Leather price group for fully-upholstered chair</li> </ul>	+\$375	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 26	► See Surface Materials Reference Manual.
	Fire Code Seating (FCS) on	+\$ 80	Specify with fire code seating.
	applicable models		▶ Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Frame		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual.

### **Specification Information**

\$1064

### Vertical Slat Back



·Style	·U.S.
Number	Base
:	Price
:	:

### **Horizontal Slat Back**



Style Number	·U.S. Base Price
0204	\$1064

### **Fully Upholstered Back**



·Style	· U.S.
Number	Base
:	Price
:	:
0205	\$1024



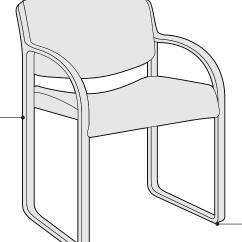
0202

For Canadian Pricing
Multiply U.S. Price by 1.38.
▶ See page 1 for details.

## **Snodgrass 474 Series**

Snodgrass, designed by Warren Snodgrass, offers guest and occasional seating of classic simplicity. With a choice of metal or wood frames, Snodgrass has enduring design that is always in style. Guest chairs are suitable for use as occasional seating within team spaces, workstations, offices, or wherever extra seating is required. Snodgrass seating can also be found in the Seating Specification Guide (S10553).

Frame is available in monochromatic colors. Polished chrome and wood veneer frames are also available on specific models. See Specifying pages for surface materials availability.

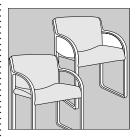


Glides are clear plastic.

### **Product Details**



**Two back shapes** are available, open back or full back.



**Two arm styles**—open and enclosed—are available.

<b>Actual Dimensions</b>	
Overall depth	231/2"
Overall width	223/4"
Overall height	311/2"
Seat depth	21"
Functional seat depth	171/2"
Seat width	20"
Back width	20"
Back height	141/4"
Back lumbar height	7"
Width between arms	20"
Seat-to-floor height	181⁄4"
Arm height from floor	251/4"
Arm height from seat	7"
Seat pan angle	5°
Angle between seat and back	103°

### **Surface Materials**

See surface materials on page 136 for specific availability or refer to the *Surface Materials Reference Manual* for further information.

### **Upholstery**

- Fabric
- Fabric with soil retardant treatment (option)
- Vinyl
- Leather

### Frame

- · 9201 Polished Chrome
- Monochromatic color from list of seating plastic color numbers can be applied to the frame
- Wood

Tip: Frames are constructed of solid maple. Finishes applied to maple will match the color of stains applied to oak, walnut, or cherry, but will not show the same natural grain.

### **Glides**

Clear plastic

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Flammability Standard, as well as the State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

## The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
   Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following
Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks
- LinkRegis
- Roulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

### **Fire Codes**

See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992

### Fire code approval:

Snodgrass enclosed-arm model 474427W is available in the following fabrics only: Leather Vinyl

**Local codes** may have special requirements for upholstery.

### Resources

**Snodgrass Brochure** Form number (S11006)

## **Snodgrass 474 Series Guest Chairs**



### Standard Includes

### **Required to Specify**

► Need help? Product details, page 82

- Frame and arms, if selected: 9201 Polished Chrome, monochromatic color, or wood veneer
- Upholstery: fabric price group 1
- · Glides: clear plastic

- 1 Style number
- 2 Fabric color number for upholstery
- 3 Monochromatic color number from seating plastic colors for frame, if applicable
- 4 Wood veneer color number for frame, if applicable
- 5 Options, if selected (see below)
- See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 20	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 40	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$ 55	Specify fabric color number.
	Fabric price group 5	+\$ 70	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$ 85	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$100	Specify fabric color number.
	Fabric price group 8	+\$125	Specify fabric color number.
	Fabric price group 9	+\$155	Specify fabric color number.
	Fabric price group 10	+\$175	Specify fabric color number.
	<ul> <li>Leather price group</li> </ul>	+\$450	Specify leather color number.
	<ul> <li>Customer's Own Material/ Leather (COM/COL)</li> </ul>	+\$ 30	See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS) on applicable models</li> </ul>	+\$ 50	Add suffix <b>F</b> to the style number. ▶ Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Frame		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual.



### **Specification Information**

Open Loop Arms with Open Back



Style U.S.
Number Base
Price

Open Loop Arms With Full Back



Style U.S.
Number Base
Price

**Enclosed Arms** with Full Back



• Style • U.S.

Number Base

Price

м	۸n	oc	hre	m	əti	_
IAI	UII	UC	nre	7111	au	C

474419M	\$537	474429M	\$552	N.A.		
Wood						
474419W	\$829	474429W	\$844	474427W	\$1030	
•	•			•		

Armless with Open Back



Style U.S.
Number Base
Price

Armless with Full Back



• Style Number ·U.S. Base Price

Monochromatic

**474410M** \$505 **474420M** \$520



### **Terrazzo**

### Terrazzo guest chairs,

designed by Brian Kane, have a classic and simple styling appropriate for a broad range of applications. A family of factory-installed back designs are available to create a variety of visual statements.

**Lattice inserts** are available in three designs. Slats are bowed to provide enhanced lumbar support.

Frame is solid maple.

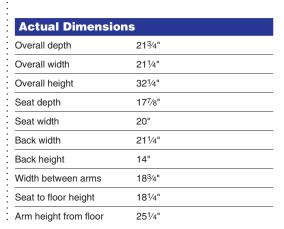
**Arms** are arched to correspond with the curvature of the chair's back and are gently raised at the front to assist in entering and rising from the chair.

**Seat** is fully upholstered and features a webbedpanel construction.

Glides are 1/2" diameter.



Square lattice back chair





Macintosh lattice back chair



Horizontal lattice back chair

### **Product Details**

**Square lattice back** creates a strong grid-like pattern.

**Macintosh lattice back** introduces a distinctive vertical space.

**Horizontal lattice back** divides the space with horizontal elements.

### **Surface Materials**

### Seat

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather

### Frame and back slats

Maple

Tip: Wood finishes applied to maple will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.

Customiz stain (option)

### **Glides**

· Stainless steel only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

### The Customer's Own Material (COM) Program

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- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to: select the soil-retardant option for these fabrics and incur the \$17 upcharge.) • Canzoné

- Cavalcade
- Jacks
- Link
- Regis Roulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

### **Fire Codes**

► See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992.

Local codes may have special requirements for upholstery.

### **Resources**

**Terrazzo Brochure** Form number S10886

**Chairs for People at** Work

Form number S11347

## **Terrazzo Guest Chairs**



### **Standard Includes**

### • Frame: maple

• Upholstery on seat: fabric price group 1

Product details, page 86 • Lattice slats: maple

► Need help?

Glides: stainless steel only

### **Required to Specify**

- 1 Style number
- 2 Fabric color number for upholstery
- 3 Wood color number for frame
- 4 Options, if selected (see below)
  ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 20	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 45	Specify fabric color number.
	Fabric price group 4	+\$ 70	Specify fabric color number.
	Fabric price group 5	+\$ 85	Specify fabric color number.
	Fabric price group 6	+\$100	Specify fabric color number.
	Fabric price group 7	+\$125	Specify fabric color number.
	Fabric price group 8	+\$160	Specify fabric color number.
	Fabric price group 9	+\$200	Specify fabric color number.
	Fabric price group 10	+\$260	Specify fabric color number.
	Leather price group	+\$200	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 15	► See Surface Materials Reference Manua
	<ul> <li>Fire Code Seating (FCS) on</li> </ul>	+\$ 80	Specify with fire code seating.
	applicable models	,	▶ Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Frame		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual

### **Specification Information**

### **Square Lattice Back**



Style Number	· U.S. Base Price
TERR1	\$801

### **Macintosh Lattice Back**



TERR2

• Style • U.S.  Number Base  Price
------------------------------------

### **Horizontal Lattice Back**



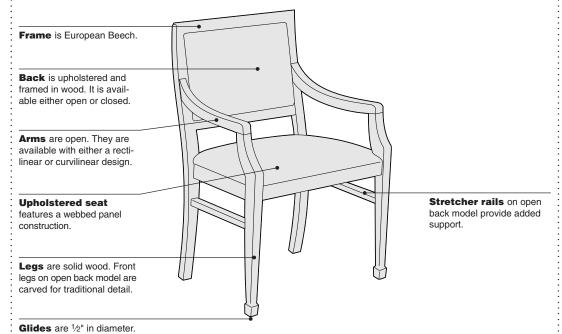
•Style Number	·U.S. Base Price
TERR3	\$801





## Topaz

**Topaz** offers two chair styles to complement traditional and transitional office environments.



Actual Dimensions				
	Closed Back	Open Back		
Overall depth	201/2"	23"		
Overall width	221/4"	23"		
Overall height	323/4"	351/2"		
Seat depth	16"	18"		
Seat width	21"	21"		
Back width	201/2"	191/2"		
Back height	141/2"	173⁄4"		
Width between arms	19½"	19 <sup>1</sup> /2"		
Seat to floor height	181/4"	181/4"		
Arm height from floor	251/2"	25 <sup>1</sup> /2"		

### **Product Details**

**Two models** are available—open back or closed back.



**Open-back models** have rectilinear arms, carved detail on the front legs, and stretcher rails.



**Closed-back models** have curvilinear arms that flow into the front legs.

### **Surface Materials**

### **Upholstery**

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather

### **Frame**

• European Beech Tip: Wood finishes applied to beech will match the color of stains applied to oak, walnut, or cherry but will not have the same natural grain.

#### Glides

· Stainless steel only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Flammability Standard, as well as the State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

## The Customer's Own Material (COM) Program

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- Click on "Knowledge & Design"
- Select "Customer's Own Material"

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- CanzonéCavalcade
- CavalcaJacks
- Link
- Regis
- Roulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

### **Fire Codes**

See pages 142–145 for upholstery fabrics available for use with FCS modification.

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**Local codes** may have special requirements for upholstery.

### **Resources**

**Topaz Brochure**Form number S11077

Chairs for People at Work

Form number S11347

Quick Delivery Handbook

Form number S3408

Casegoods and Seating Delivered in 12 Days

Form number S3461

## **Topaz Guest Chairs**



### Standard Includes Required to Specify

- ► Need help? Product details, page 90
- Frame: European Beech
   Upholstery: fabric price group 1
   ½"-diameter glides: stainless steel only
  - 1 Style numb
- Style number
   Wood color number for frame
   Fabric color number for upholstery
  - 4 Options, if selected (see below)
  - See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 20	Specify fabric color number.
	Fabric price group 3	+\$ 45	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$ 70	Specify fabric color number.
	Fabric price group 5	+\$ 85	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$100	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$125	Specify fabric color number.
	<ul> <li>Fabric price group 8</li> </ul>	+\$160	Specify fabric color number.
	<ul> <li>Fabric price group 9</li> </ul>	+\$200	Specify fabric color number.
	<ul> <li>Fabric price group 10</li> </ul>	+\$260	Specify fabric color number.
	<ul> <li>Leather price group</li> </ul>	+\$375	Specify leather color number.
	<ul> <li>Customer's Own Material (COM) or Customer's Own Leather (COL)</li> </ul>	+\$ 15	See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS) on</li> </ul>	+\$ 80	Specify with fire code seating.
	applicable models	•	▶ Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Wood		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain. See Surface Materials Reference Manual.

### **Specification Information** Chair with **Chair with Open Back Closed Back** Style · U.S. Style ·U.S. Number Base Base Number Price **Price G24** \$679 **G26** \$633



# **Stackable Seating**

Company	94
Deck	98

## **Company**

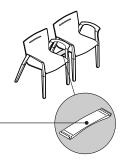
Sculptural grace is captured in this stackable chair of mixed materials. Company, designed by Kirt Martin in Steelcase Wood's Treehouse studio, adds beauty and style to any environment.

Aluminum arms and subframe are standard in black textured paint and available as an option in Nickel paint.

**Seat shell** is available fully upholstered or wood.

**Legs** are solid maple.

Glides are 1/2" in diameter.



**Ganging device** is available to link chairs in the field for evenly spaced rows. Spacing between seats of chairs linked with ganging device is 634". Spacing between arms is 1/4".

<b>Actual Dim</b>	ensions
Overall depth	241/2"
Overall width	243/8"
Overall height	34"
Seat depth	17"
Seat width	177⁄8"
Back width	191⁄4"
Back height	15"
Width between arms	19"
Seat to floor height	181/8"
Arm height from floor	26¾"

### **Product Details**



Fully uphoistered back and seat



Wood back and seat

Company stackable chairs are available in two styles—fully upholstered back and seat and wood back and seat.

Chairs stack four high.

### **Surface Materials**

### **Upholstery**

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather

### Arms

- 7207 Black
- 7026 Nickel (option)

### **Back and seat**

- Maple
- Upholstery

### Legs

Maple

Tip: Wood finishes applied to maple will match the color of stains applied to oak, walnut, or cherry but will not have the same natural grain.

Customiz stain (option)

### **Ganging device**

· Black plastic only

### Glides

· Nickel-plated steel only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Flammability Standard, as well as the State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

### The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, vou can place vour order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks
- Link
- RegisRoulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

### **Fire Codes**

See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992.

**Local codes** may have special requirements for upholstery.

### **Resources**

**Company Brochure** Form number S11197

### Chairs for People at Work

Form number S11347

## **Company Stackable Guest Chairs**



### **Standard Includes**

- Need help? Product details, page 94
- Back and seat: fabric price group 1 or maple
   Arms: 7207 Black
- Legs: maple
- Glides: nickel-plated steel

### **Required to Specify**

- 1 Style number 2 Fabric color number for upholstery, if selected
- 3 Wood color number for frame
- 4 Options, if selected (see below)
  ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
	<u> </u>	U.S. Price	nequired to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 20	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 45	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$ 70	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$ 85	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$100	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$125	Specify fabric color number.
	<ul> <li>Fabric price group 8</li> </ul>	+\$160	Specify fabric color number.
	<ul> <li>Fabric price group 9</li> </ul>	+\$200	Specify fabric color number.
	<ul> <li>Fabric price group 10</li> </ul>	+\$260	Specify fabric color number.
	<ul> <li>Leather price group</li> </ul>	+\$375	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 15	► See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS) on</li> </ul>	+\$ 80	Specify with fire code seating.
	applicable models		▶ Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Frame		
	<ul> <li>Customiz stain on wood</li> </ul>	+\$ 24	Specify with Customiz stain.
			See Surface Materials Reference Manual.
	Arms		
	<ul> <li>Nickel</li> </ul>	+\$ 25	Specify with 7026 Nickel arms.
Ganging Device	<ul> <li>Removable ganging device to link adjacent chairs: black plastic only</li> </ul>	+\$ 20	Add suffix <b>G</b> to the style number.

### Specification Information

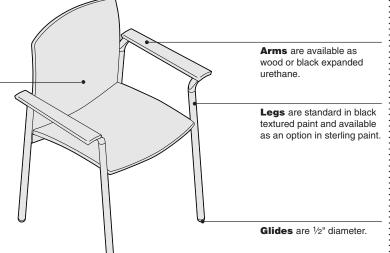
Specifica	ation illiormatio	•			
Wood Back and Seat	4	Upholstere and Seat	Upholstered Back and Seat		
A		A			
Style Number	·U.S. Base Price	• Style Number	·U.S. Base Price		
CMPY1	\$725	CMPY2	\$670		



## **Deck**

**Deck,** stackable wood guest chairs designed by Brian Kane, combine function with a tailored aesthetic that is bound to become a modern classic.

**Back and seat** are available fully upholstered, with wood back and upholstered seat or with wood back and wood seat.



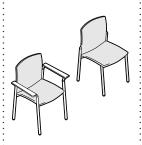
### **Product Details**



Fully upholstered back and seat



Wood back and seat



## Wood back and upholstered seat

## Deck stackable chairs with and without arms

are available in three styles—fully upholstered back and seat, wood back and seat, and wood back with upholstered seat.

Chairs stack five high.

Actual Dimensions					
	Guest chair with arms	Guest chair without arms	Stool		
Overall depth	215/8"	215⁄8"	201/2"		
Overall width	263/8"	20"	177/8"		
Overall height	323/4"	323/4"	447/8"		
Seat depth	17 <sup>13</sup> /16"	17 <sup>13</sup> / <sub>16</sub> "	157⁄8"		
Seat width	<b>17</b> <sup>13</sup> ⁄16"	<b>1</b> 7 <sup>13</sup> ⁄16"	177/8"		
Back width	17 <sup>13</sup> /16"	17 <sup>13</sup> / <sub>16</sub> "	15"		
Back height	<b>17</b> <sup>15</sup> ⁄16"	17 <sup>13</sup> / <sub>16</sub> "	16"		
Width between arms	203/8"	N.A.	N.A.		
Seat to floor height	173/4"	173⁄4"	301/4"		
Arm height from floor	253/16"	N.A.	N.A.		



Fully upholstered back and seat



**Wood back and seat** 



Wood back and upholstered seat

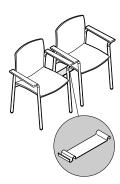
**Stools** are available fully upholstered, with wood back and seat, or with wood back and upholstered seat.



Occasional table is available for use with Deck guest chairs or other wood products. Table is 18" in diameter.



**In-line table** is used between two Deck guest chairs. It is not freestanding. Table is 15" x 24".



**Ganging device** is available to link chairs in the field for evenly spaced rows. Spacing between seats of chairs linked with ganging device is 9". Spacing between front of chair arms is ½" and spacing between back of chair arms is 2".

### **Surface Materials**

### **Upholstery**

- Vinyl
- FabricFabric with soil-retardant
- treatment (option)
- Leather

### Legs

7207 Black

• 7098 Sterling (option)

### Δrms

- · Expanded urethane
- Wood

#### Seat

· Wood or upholstered

### Back

Wood or upholstered
Tip: Wood finishes applied to
maple will match the color of
stains applied to oak,
walnut, or cherry but will
not show the same natural
grain.

Customiz stain (option)

### **Ganging device**

· Black plastic only

### Glides

Plastic to match legs

### Occasional and in-line tables

• Wood

Customiz stain (option) Tip: Wood finishes applied to maple tables will match the color of stains applied to oak, walnut, or cherry but will not have the same natural grain pattern. If using tables to match Deck seating, use occasional tables on maple veneer so substrates and grain patterns will match one another. If using tables with other products such as casegoods, use species-specific occasional tables.

### **Occasional table legs**

- 7207 Black
- 7098 Sterling (option)

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

### Programs & Services

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

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- Jacks
- LinkRegis
- Roulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

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**Local codes** may have special requirements for upholstery.

### **Resources**

**Deck Brochure**Form number S11198

## Chairs for People at Work

Form number S11347

## **Deck Stackable Guest Chairs**



### **Standard Includes**

### **Required to Specify**

- Need help? Product details, page 98
- Back and seat: fabric price group 1 or maple
   Arms, if selected: maple or black urethane
   Legs: 7207 Black

- Glides: plastic to match legs

- 1 Style number 2 Fabric color number for upholstery, if selected
- 3 Wood color number for back and seat and/or arms, if selected 4 Options, if selected (see below)
- ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 20	Specify fabric color number.
	Fabric price group 3	+\$ 45	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$ 70	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$ 85	Specify fabric color number.
	Fabric price group 6	+\$100	Specify fabric color number.
	Fabric price group 7	+\$125	Specify fabric color number.
	Fabric price group 8	+\$160	Specify fabric color number.
	Fabric price group 9	+\$200	Specify fabric color number.
	Fabric price group 10	+\$260	Specify fabric color number.
	Leather price group	+\$375	Specify leather color number.
	<ul> <li>Customer's Own Material (COM) or Customer's Own Leather (COL)</li> </ul>	+\$ 15	► See Surface Materials Reference Manual
	Fire Code Seating (FCS) on	+\$ 80	Specify with fire code seating.
	applicable models	•	▶ Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Back and seat and/or are	ms	
	<ul> <li>Customiz stain on wood</li> </ul>	+\$ 24	Specify with Customiz stain.
			See Surface Materials Reference Manual
	Legs		
	Sterling	+\$ 25	Specify with 7098 Sterling legs.
Ganging Device	Removable ganging device to link adjacent chairs: black plastic only	+\$ 15	Add suffix <b>G</b> to the style number.



### **Specification Information**

**Upholstered Back** and Seat



Style Number ·U.S. **Base Price**  **Wood Back** and Upholstered Seat



·Style Number · U.S. Base **Price**  **Wood Back** and Seat



·Style Number ·U.S. Base **Price** 

### **With Wood Arms**

DECKC34 \$500

DECKC24

\$540

DECKC14

\$555

### **With Urethane Arms**

DECKC35

\$475

DECKC25

\$515

DECKC15

\$530

### **Upholstered Back** and Seat



Style Number ·U.S. Base Price **Wood Back** and Upholstered Seat



Style Number ·U.S. **Base** Price **Wood Back** and Seat



Style Number ·U.S. Base Price

### **Without Arms**

**DECKA3** 

\$450

DECKA2

\$490

**DECKA1** 

\$505



## **Deck Tables**

on Maple Substrate



### **Standard Includes**

### **Required to Specify**

Need help? Product details, page 99

- Table: maple veneer

  '4"-thick top with maple edge banding
- Three-ply construction: maple veneer stained to match selected finish
- Legs on occasional table: 7207 Black
- 1 Style number
- 2 Wood color number
- 3 Options, if selected (see below)
- ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify	
Surface Materials	Wood • Customiz stain on wood	+\$24	Specify with Customiz stain. ► See Surface Materials Reference Manua	
	Legs • Sterling	+\$25	Specify with 7098 Sterling legs.	

### Specification Information

### **Occasional Table**



	ensions		·Style	·U.S.		
D	W	Н	Number	Base Price		
:			•	:		
18"	18"	17"	DECKFT	\$385		
:			:	:		

### In-Line Table



	ensions		·Style	· U.S.	
; D	W	Н	Number	Base	
:			:	Price	
<u>:</u>			:	<u>:</u>	
15"	24"	16½"	DECKLT	\$200	
:				:	



## **Deck Tables**

Species Specific



### **Standard Includes**

### **Required to Specify**

► Need help? Product details, page 99

- Table: wood
- 3/4"-thick top with veneer edge banding
- Three-ply construction
- Legs on occasional table: 7207 Black
- 1 Style number 2 Wood color number
- 3 Options, if selected (see below)
- ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface Materials	Wood • Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual.
	Legs • Sterling	+\$ 25	Specify with 7098 Sterling legs.

### Specification Information

### Occasional Table



·Dim	ensions	•	·Style	·U.S.
D	W	н	Number	Base Price
18"	18"	17"	DT1818	\$412
:			:	:

### **In-Line Table**



·Dim	ensions	;	· Style	·U.S.		
D	W	н	Number	Base		
:			:	Price		
:			:	:		
15"	24"	161/2"	DT2415	\$200		
:			•	:		

## **Deck Stools**



#### **Required to Specify Standard Includes**

- ► Need help? Product details, page 99
- Back and seat: fabric price group 1 or maple
- Legs: 7207 Black metal
- Glides: plastic to match legs

- 1 Style number 2 Fabric and/or wood color number for back and seat
- 3 Options, if selected (see below)
- See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 20	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 45	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$ 70	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$ 85	Specify fabric color number.
	Fabric price group 6	+\$100	Specify fabric color number.
	Fabric price group 7	+\$125	Specify fabric color number.
	Fabric price group 8	+\$160	Specify fabric color number.
	Fabric price group 9	+\$200	Specify fabric color number.
	Fabric price group 10	+\$260	Specify fabric color number.
	<ul> <li>Leather price group</li> </ul>	+\$375	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 15	See Surface Materials Reference Manual.
	Fire Code Seating (FCS) on	+\$ 80	Specify with fire code seating.
	applicable models	,	▶ Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Back and seat		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual.
	Legs		
	<ul> <li>Sterling</li> </ul>	+\$ 25	Specify with 7098 Sterling legs.

#### **Specification Information Wood Back Wood Back and Upholstered Back** Upholstered Seat and Seat and Seat ·Style · U.S. · U.S. ·U.S. ·Style Style Number **Base** Number Base Number Base **Price Price Price** DECKS1 \$580 DECKS2 \$565 **DECKS3** \$525



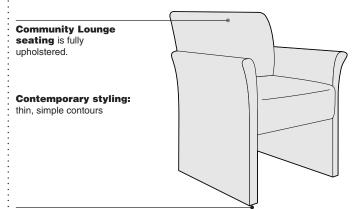
# **Lounge Seating**

Community Lounge	106
Dearborn	110
Étude	114
Groove	118

## **Community Lounge**

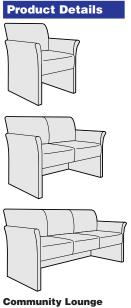
### **Community Lounge**

offers a simple, versatile design featuring rectilinear



Glides are 1" in diameter.

Actual Dimensions					
	Club Chair	Settee	Sofa		
Overall depth	281/2"	281/2"	281/2"		
Overall width	27"	50"	72"		
Overall height	34"	34"	34"		
Seat depth	21"	21"	21"		
Seat width	20"	43"	65"		
Back width	20"	43"	65"		
Back height	15"	15"	15"		
Width between arms	20"	43"	65"		
Seat to floor height	19"	19"	19"		
Arm height from floor	251/2"	251/2"	25½"		



**Community Lounge** seating is made up of a club chair, settee, and sofa.

### **Surface Materials**

### **Upholstery**

- Vinyl
- Fabric
- · Fabric with soil-retardant treatment (option)
- Leather

Tip: Minor comfort wrinkles are inherent in the design of the seat and cushions.

### **Glides**

· Stainless steel only

**All Steelcase seating** with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Flammability Standard, as well as the State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

### **Programs & Services**

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- Canzoné Cavalcade
- Jacks • Link
- Regis
- Roulette
- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

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### **Fire Codes**

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Local codes may have special requirements for upholstery.

### **Resources**

### **Community Lounge Brochure**

Form number S2763

## **Community Lounge Seating**



#### **Standard Includes Required to Specify**

- Need help? Product details, page 106
- Upholstery: fabric price group 1
   1"-diameter glides: stainless steel only
- 1 Style number 2 Fabric or leather color number for upholstery
- 3 Options, if selected (see below)
- ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 80	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 264	Specify fabric color number.
	Fabric price group 4	+\$ 328	Specify fabric color number.
	Fabric price group 5	+\$ 400	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$ 576	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$ 680	Specify fabric color number.
	<ul> <li>Fabric price group 8</li> </ul>	+\$1000	Specify fabric color number.
	Fabric price group 9	+\$1280	Specify fabric color number.
	Fabric price group 10	+\$1560	Specify fabric color number.
	<ul> <li>Club chair leather price group</li> </ul>	+\$1100	Specify leather color number.
	Settee leather price group	+\$1400	Specify leather color number.
	Sofa leather price group	+\$2100	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 85	► See Surface Materials Reference Manual.
	Fire Code Seating (FCS)     on applicable models	+\$ 80	Specify <i>with fire code seating.</i> ▶ Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.

# Specification Information Club Chair Settee Style Style Style Number Base Price Number Price

CCL2

\$1283

# Sofa Style U.S. Number Base Price CCL3 \$1542

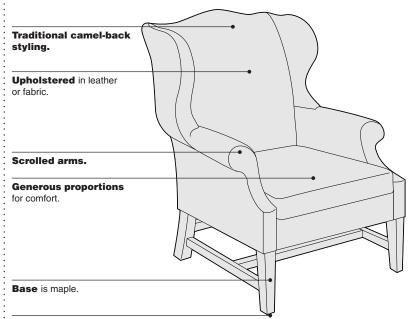


CCL1

\$ 803

#### Dearborn

**Dearborn** wing chair and camel-back sofa are ideal for traditional settings.



Glides are 1/2" diameter.

#### **Surface Materials**

#### **Upholstery**

- Vinyl
- Fabric
- · Fabric with soil-retardant treatment (option)
- · Leather

Tip: Minor comfort wrinkles are inherent in the design of the seat and cushions.

#### **Base and legs**

Maple

Tip: Wood finishes applied to maple will match the color of stains applied to oak. walnut, or cherry but will not show the same natural

· Customiz stain on wood (option)

#### **Glides**

· Stainless steel only

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- Spyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

#### **Fire Codes**

See pages 142-145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992.

Local codes may have special requirements for upholstery.

#### **Resources**

**Traditional Brochure** Form number S11196

Actual Dimensions				
	Wing Chair	Camel-back Sofa		
Overall depth	33"	34"		
Overall width	34"	86"		
Overall height	43"	36"		
Seat depth	20"	201/2"		
Seat width	21"	70"		
Back width	21"	70"		
Back height	23"	16"		
Width between arms	23"	70"		
Seat to floor height	20"	20"		
Arm height from floor	26"	26"		

# Lounge

# **Dearborn Wingback Lounge Chair**



#### **Standard Includes**

#### **Required to Specify**

- Need help?
  Product details,
  page 110
- Base and legs: maple
- Upholstery on seat: fabric price group 1
- Glides: stainless steel only

- 1 Style number
- 2 Fabric color number for upholstery
- 3 Wood color number for base and legs
- 4 Options, if selected (see below)
- See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 80	Specify fabric color number.
	Fabric price group 3	+\$ 264	Specify fabric color number.
	Fabric price group 4	+\$ 328	Specify fabric color number.
	Fabric price group 5	+\$ 400	Specify fabric color number.
	Fabric price group 6	+\$ 576	Specify fabric color number.
	Fabric price group 7	+\$ 680	Specify fabric color number.
	Fabric price group 8	+\$1000	Specify fabric color number.
	Fabric price group 9	+\$1280	Specify fabric color number.
	Fabric price group 10	+\$1560	Specify fabric color number.
	Leather price group	+\$1110	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 85	See Surface Materials Reference Manual
	Fire Code Seating (FCS)	+\$ 80	Specify with fire code seating.
	on applicable models		▶ Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Base and legs		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual.

#### **Specification Information**

·Style	·U.S.	
Number	Base	
:	Price	
<u>:</u>	:	
0D31	\$1496	



# **Dearborn Camelback Sofa**



#### **Standard Includes**

#### **Required to Specify**

- Need help? Product details, page 110
- Base and legs: maple
   Upholstery on seat: fabric price group 1
   Glides: stainless steel only

- Style number
   Fabric color number for upholstery
   Wood color number for base and legs
- 4 Options, if selected (see below) See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 120	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 396	Specify fabric color number.
	Fabric price group 4	+\$ 492	Specify fabric color number.
	Fabric price group 5	+\$ 600	Specify fabric color number.
	Fabric price group 6	+\$ 864	Specify fabric color number.
	Fabric price group 7	+\$1020	Specify fabric color number.
	<ul> <li>Fabric price group 8</li> </ul>	+\$1500	Specify fabric color number.
	Fabric price group 9	+\$1920	Specify fabric color number.
	Fabric price group 10	+\$2340	Specify fabric color number.
	<ul> <li>Leather price group</li> </ul>	+\$2100	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 125	See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS)</li> </ul>	+\$ 80	Specify with fire code seating.
	on applicable models		▶ Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Base and legs		
	<ul> <li>Customiz stain on wood</li> </ul>	+\$ 24	Specify with Customiz stain.
			► See Surface Materials Reference Manual.

#### **Specification Information**

• Style Number	· U.S. · Base · Price	
0D41	\$2846	-





### Étude

**Étude** lounge seating

includes a club chair, love
seat, and sofa in transitional
styling. The wood base and
curved legs compliment both
transitional and contemporary environments.

Simple, curved transitional styling.

Arms follow a graceful
curve.

Casual folds and gathers in back are designed to

proportions.

Generous, comfortable

create a hand-crafted look.

Glides are 1/2" diameter.

Base is maple.

#### **Actual Dimensions** Chair **Love Seat** Sofa 30 30' Overall depth 30' Overall width 32" 56' 72" Overall height 31" 31" 31" Seat depth 22" 22' 221 Seat width 17" 41" 57" Back width 15" 391 55" Back height 16" 16" 16" Width between arms 21" 45" 61" 17" Seat to floor height 17" 17" Arm height from floor 26" 26'

#### **Surface Materials**

#### **Upholstery**

- Fabric
- Fabric with soil-retardant treatment (option)
- Vinyl
- Leather

Tip: Minor comfort wrinkles are inherent in the design of the seat and cushions.

#### **Base and legs**

Maple

Tip: Wood finishes applied to maple will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.

Customiz stain (option)

#### **Glides**

Stainless steel only

All Steelcase seating with standard upholstery fabrics complies with requirements of the BIFMA First Generation Voluntary Upholstered Furniture Standard, as well as State of California Technical Bulletins 116 and 117. All standard seating is labeled to be in compliance with California TB116/117.

#### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

#### The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks
- Link
- Regis
- RouletteSpyder
- Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522).

#### **Fire Codes**

See pages 142–145 for upholstery fabrics available for use with FCS modification.

Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992.

#### Fire code approval: Étude club chair 0811 is available in the following fabrics only: Leather

Vinyl

**Local codes** may have special requirements for upholstery.

#### **Resources**

**Étude Brochure**Form number S11072

Wood Seating Specification Guide

# Étude Club Chair



#### **Standard Includes Required to Specify**

- ► Need help? Product details, page 114
- Base and legs: maple
- Upholstery: fabric price group 1Glides: stainless steel only

- 1 Style number
- 2 Fabric color number for upholstery 3 Wood color number for base and legs
- 4 Options, if selected (see below)
  ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 40	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$132	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$164	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$225	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$288	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$340	Specify fabric color number.
	<ul> <li>Fabric price group 8</li> </ul>	+\$500	Specify fabric color number.
	<ul> <li>Fabric price group 9</li> </ul>	+\$640	Specify fabric color number.
	Fabric price group 10	+\$780	Specify fabric color number.
	<ul> <li>Leather price group</li> </ul>	+\$835	Specify leather color number.
	<ul> <li>Customer's Own Material (COM) or Customer's Own Leather (COL)</li> </ul>	+\$ 55	► See Surface Materials Reference Manual
	<ul> <li>Fire Code Seating (FCS)</li> </ul>	+\$ 80	Specify with fire code seating.
	on applicable models		▶ Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Base and legs		
	<ul> <li>Customiz stain on wood</li> </ul>	+\$ 24	Specify with Customiz stain.
			See Surface Materials Reference Manual

#### **Specification Information**

#### **Club Chair**



Style Number	· U.S. Base Price
0811	\$2031



# **Étude Love Seat and Sofa**



#### **Standard Includes**

#### **Required to Specify**

- ► Need help? Product details, page 114
- Base and legs: maple
   Upholstery: fabric price group 1
- Glides: stainless steel only

- 1 Style number
- 2 Fabric color number for upholstery 3 Wood color number for base and legs
- 4 Options, if selected (see below)
- See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 80	Specify fabric color number.
	Fabric price group 3	+\$ 264	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$ 328	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$ 400	Specify fabric color number.
	Fabric price group 6	+\$ 576	Specify fabric color number.
	Fabric price group 7	+\$ 680	Specify fabric color number.
	Fabric price group 8	+\$1000	Specify fabric color number.
	<ul> <li>Fabric price group 9</li> </ul>	+\$1280	Specify fabric color number.
	<ul> <li>Fabric price group 10</li> </ul>	+\$1560	Specify fabric color number.
	<ul> <li>Leather price group for love seat</li> </ul>	+\$1100	Specify leather color number.
	<ul> <li>Leather price group for sofa</li> </ul>	+\$1400	Specify leather color number.
	<ul> <li>Customer's Own Material (COM) or Customer's Own Leather (COL) for love seat</li> </ul>	+\$ 55	See Surface Materials Reference Manual.
	Customer's Own Material (COM) or Customer's Own Leather (COL) for sofa	+\$ 85	See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS) on applicable models</li> </ul>	+\$ 80	Specify with fire code seating.  Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Base and legs		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual.

#### **Specification Information Love Seat** Sofa Style ·U.S. Style ·U.S. Number Base Number Base Price Price 0812 \$2822 0813 \$3469

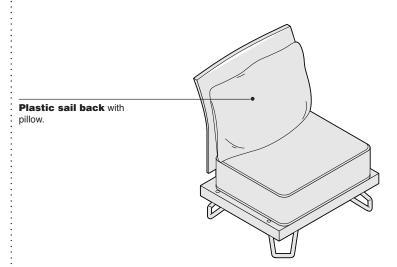


## **Groove**

Legs or casters are

available.

# Groove modular lounge seating offers functional and aesthetic variety, access to power and data, and can reconfigure at a moment's notice. Upholstered block back Seat cushion is fully upholstered. Wood base with or without grommets.



Actual Dimensions				
	Sail Back Chair	Block Back Chair	Ottoman	
Overall depth	251/4"	251/4"	251/4"	
Overall width	321/4"	321/4"	321/4"	
Overall height	331/4"	285/8"	153/4"	
Seat depth	18"	181/4"	23"	
Seat width	28¾"	28¾"	283/4"	
Back width	30"	26"	N.A.	
Back height from seat	171/2"	127/8"	N.A.	
Seat to floor height	15¾"	153/4"	153/4"	

# Product Details

# Groove lounge seating is available in two back styles—block back and sail back. Ottoman is also available. Chair and ottoman components are shipped separately and assembled in the field. Chairs can also be built up and reconfigured in the field. For build ups, order components separately.



Sail back with tablet arm



Sail back with round arm



Block back with tablet arm



Block back with round

Round or tablet arm, ordered separately and fieldinstalled, can be attached to left- or right-side of chairs.



Table without grommets



**Table with grommets** 

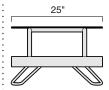


Table with acrylic top



Table with acrylic top and shelf

**Groove tables** are available in a variety of configurations. Table components are shipped separately and assembled in the field. Tables can also be built up and reconfigured in the field. For build ups, order components separately.



**Table with acrylic top** comes standard with larger acrylic piece.



Table with acrylic top and shelf comes standard with smaller acrylic piece. Smaller acrylic top must be specified when ordering shelf kit. To create a buildup, you must order a smaller acrylic top with shelf kit.

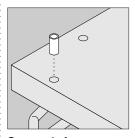
**Acrylic top** sits on clear glides for tabletop applications. For shelf applications, acrylic is permanently affixed with clear screws.

**Acrylic** can be installed glossy side up or matte side up.

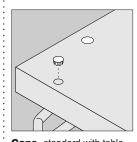


**Table with grommets** must be ordered to create buildups using table top, shelf, chair backs, and arm kits.

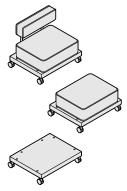
Tip: Grommets cannot be used to route cords or cables.



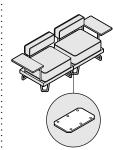
**Grommet sleeves** provide stability for components and must be in place to properly install components.



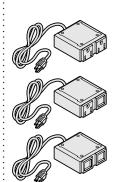
**Caps,** standard with table with grommets, are used to cover the grommet holes when not in use. Underside of table has storage place to hold caps when not in use.



Caster version of chairs, tables, and ottoman enable easy product configurations and mobility.



**Ganging bracket** is available to link chairs in the field for permanent connection.



Power/data boxes are available to provide additional electrical outlets and voice and data receptacles where needed. Power/power, power/data, and data/data versions are available. Boxes are field-installed and can be mounted to the underside of base anywhere access to power and data is needed.

#### **Surface Materials**

#### **Upholstery**

- Fabric
- · Fabric with soil-retardant treatment (option)
- Leather
- Vinyl

#### Legs and hardware

• 9201 Polished Chrome only

#### Base

- Wood finishes on veneer: open pore only
- Customiz stain (option)

#### Arms

- · Wood finishes on veneer: open pore only
- Customiz stain (option)

#### Support tubes on arms:

 9201 Polished Chrome only

#### Sail back

• 7032 Sandbar plastic only

- Wood finishes on veneer: open pore only
- Customiz stain (option)

#### Top and shelf

· Acrylic only (glossy on one side, matte on second side)

#### Casters

Black plastic

#### **Programs & Services**

See the Surface Materials Reference Manual for further detail about programs and services offered for seating.

#### The Customer's Own Material (COM) Program

offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For upto-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the \$17 upcharge.)

- Canzoné
- Cavalcade
- Jacks
- Link Regis
- Roulette
- Spyder Sweepstakes

Soil-retardant treatment is available on all other seating fabrics at an additional \$17 U.S. per seating unit. To order: this option, please select "Soil-Retardant Treatment"

under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific informa-

Extended lead times may be necessary for this service.

Contact your Steelcase Sales Service representative at 1.888.STEELCASE (1.888.783.3522)

#### **Fire Codes**

▶ See pages 142-145 for upholstery fabrics available for use with FCS modification.

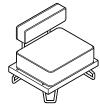
Steelcase offers Fire Code Seating modification (FCS) on nearly all seating models. The most rigorous fire codes in the nation have been developed in California, and the Steelcase FCS modification is designed to meet those codes. Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas such as theaters, meeting rooms, and lobbies. The FCS standards will meet both the State of California Home Furnishing Technical Bulletin 133 (Cal TB 133) and Boston Fire Code (BFC). Boston adopted the California Home Furnishing Technical Bulletin TB 133 test standard in 1992.

Local codes may have special requirements for upholstery.

#### Resources

**Groove Brochure** Form number S11544

# **Groove Chairs with Block Back**



#### **Standard Includes**

#### Required to Specify

- ► Need help? Product details, page 118
- Base: wood veneer
- Seat cushion and padded block back upholstery: fabric price group 1
- Legs, if selected: 9201 Polished Chrome only
- Casters, if selected: black plastic only
- 1 Style number
- 2 Wood color number for base 3 Fabric color number for cushion and back
- 4 Options, if selected (see below)
- See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	Fabric price group 1	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 30	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 99	Specify fabric color number.
	Fabric price group 4	+\$123	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$170	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$216	Specify fabric color number.
	Fabric price group 7	+\$255	Specify fabric color number.
	<ul> <li>Fabric price group 8</li> </ul>	+\$375	Specify fabric color number.
	Fabric price group 9	+\$480	Specify fabric color number.
	Fabric price group 10	+\$585	Specify fabric color number.
	Leather price group	+\$835	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 45	See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS)</li> </ul>	+\$ 80	Specify with fire code seating.
	on applicable models		▶ Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Base		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual.

#### **Specification Information**

**Chair with Block Back and Legs** 







•Style •Number	·U.S. Base Price	• Style • Number	U.S. Base Price	
GVCHBL	\$1140	GVCHBLM	\$1140	

# **Groove Chairs with Sail Back**



#### **Standard Includes**

Base: wood veneer

#### Required to Specify

► Need help? Product details, page 118

- Back: 7032 Sandbar plastic only
- Seat cushion and back pillow upholstery: fabric price group 1
- Legs, if selected: 9201 Polished Chrome only
- Casters, if selected: black plastic only
- 1 Style number
- 2 Wood color number for base
- 3 Fabric color number for cushion and pillow
- 4 Options, if selected (see below)
- See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 30	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 99	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$123	Specify fabric color number.
	Fabric price group 5	+\$170	Specify fabric color number.
	Fabric price group 6	+\$216	Specify fabric color number.
	Fabric price group 7	+\$255	Specify fabric color number.
	Fabric price group 8	+\$375	Specify fabric color number.
	Fabric price group 9	+\$480	Specify fabric color number.
	Fabric price group 10	+\$585	Specify fabric color number.
	Leather price group	+\$835	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 45	See Surface Materials Reference Manual
	Fire Code Seating (FCS)	+\$ 80	Specify with fire code seating.
	on applicable models	,	▶ Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.
	Base		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual

#### **Specification Information**

#### **Chair with Sail Back and Legs**



•Style Number	·U.S. Base Price
GVCHSL	\$1350

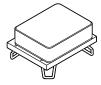
#### **Chair with Sail Back and Casters**



Style Number	·U.S. Base Price	
GVCHSLM	\$1350	

For Canadian Pricing
Multiply U.S. Price by 1.38.
See page 1 for details.

# **Groove Ottomans**



#### **Standard Includes**

#### **Required to Specify**

- Need help? Product details, page 118
- Base: wood veneer
- Seat cushion upholstery: fabric price group 1
  Legs, if selected: 9201 Polished Chrome only
- Casters, if selected: black plastic only

- 1 Style number 2 Wood color number for base 3 Fabric color number for cushion 4 Options, if selected (see below)
- See Surface Materials, page 136.

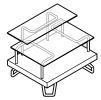
	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	Fabric price group 2	+\$ 20	Specify fabric color number.
	Fabric price group 3	+\$ 45	Specify fabric color number.
	Fabric price group 4	+\$ 70	Specify fabric color number.
	Fabric price group 5	+\$100	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$144	Specify fabric color number.
	Fabric price group 7	+\$170	Specify fabric color number.
	Fabric price group 8	+\$250	Specify fabric color number.
	Fabric price group 9	+\$320	Specify fabric color number.
	<ul> <li>Fabric price group 10</li> </ul>	+\$390	Specify fabric color number.
	Leather price group	+\$375	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 26	See Surface Materials Reference Manual
	<ul> <li>Fire Code Seating (FCS)</li> </ul>	+\$ 80	Specify with fire code seating.
	on applicable models		▶ Pages 142–145
	<ul> <li>Soil-retardant treatment applied to upholstery fabric</li> </ul>	+\$ 17	Specify with soil-retardant treatment.
	Base		
	Customiz stain on wood	+\$ 24	Specify with Customiz stain.  See Surface Materials Reference Manual

#### **Specification Information** Ottoman with Legs **Ottoman with Casters** · U.S. ·Style ·U.S. Style Number Base Number Base **Price Price GVOTT GVOTTM** \$840 \$840





## **Groove Tables**



#### Standard Includes

#### **Required to Specify**

- ► Need help? Product details, page 119
- Base: wood veneer • Table top, if selected: clear acrylic
- Table top and shelf, if selected: clear acrylic
- Table top support tubes: 9201 Polished Chrome only
- Grommets sleeves, if table with grommets selected:
   9201 Polished Chrome only
- Grommet caps, if table with grommets selected: 9201 Polished Chrome only
- Legs, if selected: 9201 Polished Chrome only
- Casters, if selected: black plastic only

- 1 Style number
- 2 Wood color number for base
- 3 Options, if selected (see below)
- ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Base	<ul> <li>Customiz stain on wood</li> </ul>	+\$24	Specify with Customiz stain.
			See Surface Materials Reference Manual

	Table with	Legs		Table with	Casters	
Dimensions D W H	• Style Number	·U.S. Base Price	Dimensions D W H	• Style Number	·U.S. Base Price	
251/4" 321/4" 73/4"	GVTBL	\$540	251/4" 321/4" 73/4"	GVTBLM	\$540	

	Table with G	irommets and Legs		Table with G and Casters	rommets
Dimensions D W H	• Style • Number	· U.S. Base Price	Dimensions D W H	Style Number	· U.S. Base Price
251/4" 321/4" 73/4"	GVTBLGR	\$630	251/4" 321/4" 73/4	GVTBLGRM	\$630 ·

Tip: Table with grommets is used as a base to create chair, ottoman, and table buildups.



#### **Specification Information**

Table with Top and Legs



Tabl	e	wi	th	Top
and	C	as	ter	'S



· Dim	nensio	ns	· Style	·U.S.	· Din	nension	s	·Style	·U.S.	
D	W	н	Number	Base	D	W	н	Number	Base	
:				Price	:			:	Price	
:			:	•	:			:	:	
251/4'	321/4"	15 <sup>1</sup> /8"	GVTBLTOP	\$1170	251/	4" 321/4"	151/8"	GVTBLTOPM	\$1170	

#### Table with Top, Shelf, and Legs





Dimensions D W H	• Style Number	· U.S. Base Price	Dimensions D W H	• Style Number	· U.S. Base Price
251/4" 321/4" 217/8"	GVTBSHF	\$1500	251/4" 321/4" 217/8"	GVTBSHFM	\$1500

# **Additional Groove Components**

► Need help?

page 119

Product details,

#### **Arm Kits**



Tip: Height is measured from the floor.

#### **Standard Includes**

#### **Required to Specify**

- Round or tablet arm: wood veneer 1 Style number
- Arm support: 9201 Polished Chrome only
   2 Wood color number for arm
  - 3 Options, if selected (see below) ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Base	<ul> <li>Customiz stain on wood</li> </ul>	+\$24	Specify with Customiz stain.
			See Surface Materials Reference Manual.

#### **Specification Information Round Arm Kit Tablet Arm Kit** Dimensions ·Style ·U.S. · Dimensions ·Style ·U.S. D W Number Base W D Number **Base Price Price** GVARM 22½" 11½" 205/8" **GVTABLET** 131/2" 131/2" 231/2" \$342 \$342



#### **Back Kits**



#### **Standard Includes**

#### **Required to Specify**

► Need help? Product details, page 118

- Sail back, if selected: 7032 Sandbar plastic only • Padded block back upholstery, if selected:
- fabric price group 1 Back support: 9201 Polished Chrome only
- 1 Style number
- 2 Fabric color number for back, if selected 3 Options, if selected (see below)
- ► See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery for block ba	ck kit	
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 20	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 45	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$ 70	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$ 85	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$100	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$125	Specify fabric color number.
	<ul> <li>Fabric price group 8</li> </ul>	+\$160	Specify fabric color number.
	<ul> <li>Fabric price group 9</li> </ul>	+\$200	Specify fabric color number.
	<ul> <li>Fabric price group 10</li> </ul>	+\$260	Specify fabric color number.
	<ul> <li>Leather price group</li> </ul>	+\$200	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 15	See Surface Materials Reference Manual.
	Fire Code Seating (FCS)	+\$ 80	Specify with fire code seating.
	on applicable models	•	▶ Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.

#### **Specification Information**

Block Back I	Kit	Sail Back Kit		
• Style Number	·U.S. Base Price	• Style Number	· U.S. Base Price	
GVBLKIT	\$300	GVSLKIT	\$420	



#### **Pillow for Use with Sail Back**



# Standard Includes Required to Specify Need help? • Back pillow upholstery: fabric price group 1 1 Style number Product details, page 118 2 Fabric color number for pillow 3 Options, if selected (see below) See Surface Materials, page 136.

	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 20	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 45	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$ 70	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$ 85	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$100	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$125	Specify fabric color number.
	Fabric price group 8	+\$160	Specify fabric color number.
	Fabric price group 9	+\$200	Specify fabric color number.
	<ul> <li>Fabric price group 10</li> </ul>	+\$260	Specify fabric color number.
	<ul> <li>Leather price group</li> </ul>	+\$200	Specify leather color number.
	Customer's Own Material (COM) or Customer's Own Leather (COL)	+\$ 15	See Surface Materials Reference Manual
	Fire Code Seating (FCS)	+\$ 80	Specify with fire code seating.
	on applicable models		Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.

# Specification Information Style U.S. Number Base Price GVPLW \$90



#### Cushion



#### **Standard Includes**

#### **Required to Specify**

- ► Need help? Product details, page 118
- Seat cushion upholstery: fabric price group 1
- 1 Style number 2 Fabric color number for back
- 3 Options, if selected (see below)
- ► See Surface Materials, page 136.

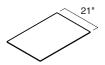
	Options	U.S. Price	Required to Specify
Surface	Upholstery		
Materials	<ul> <li>Fabric price group 1</li> </ul>	No cost	Specify fabric color number.
	<ul> <li>Fabric price group 2</li> </ul>	+\$ 20	Specify fabric color number.
	<ul> <li>Fabric price group 3</li> </ul>	+\$ 45	Specify fabric color number.
	<ul> <li>Fabric price group 4</li> </ul>	+\$ 70	Specify fabric color number.
	<ul> <li>Fabric price group 5</li> </ul>	+\$100	Specify fabric color number.
	<ul> <li>Fabric price group 6</li> </ul>	+\$144	Specify fabric color number.
	<ul> <li>Fabric price group 7</li> </ul>	+\$170	Specify fabric color number.
	<ul> <li>Fabric price group 8</li> </ul>	+\$250	Specify fabric color number.
	<ul> <li>Fabric price group 9</li> </ul>	+\$320	Specify fabric color number.
	<ul> <li>Fabric price group 10</li> </ul>	+\$390	Specify fabric color number.
	<ul> <li>Leather price group</li> </ul>	+\$375	Specify leather color number.
	<ul> <li>Customer's Own Material (COM) or Customer's Own Leather (COL)</li> </ul>	+\$ 26	See Surface Materials Reference Manual.
	<ul> <li>Fire Code Seating (FCS)</li> </ul>	+\$ 80	Specify with fire code seating.
	on applicable models		▶ Pages 142–145
	Soil-retardant treatment applied to upholstery fabric	+\$ 17	Specify with soil-retardant treatment.

#### **Specification Information**

• Style Number	·U.S. Base Price			
GVCUSH	\$210			



#### **Table Tops and Support Kit**



#### **Standard Includes**

#### **Required to Specify**

Need help? Product details, page 119 Table top, if selected: clear acrylic
Table top support tubes, if selected: 9201 Polished Chrome only Style number

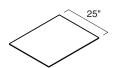
#### **Specification Information**

·Dim	ensions	· Style	∙U.S.
D	W	Number	Price



#### **Table Top for Use with Shelf**

21"	32"	GVSMACR	\$390
		•	



#### **Table Top for Use without Shelf**

25"	32"	GVLGACR	\$450



#### **Table Top Support Kit**

GVTBSUPP	\$120

#### **Shelf Kit**



S	tandard	Include	es

# Shelf: clear acrylicShelf support: 9201 Polished Chrome only

Style number

**Required to Specify** 

#### **Specification Information**

► Need help?

page 119

Product details,

GVSHLF \$3	360	



#### Legs



**Standard Includes Required to Specify** • Set of four legs: 9201 Polished Chrome only

► Need help? Product details, page 118

Style number

#### **Specification Information**

Style Number	·U.S. Price
GVLEG	\$240
:	

#### **Casters**







	Standard Includes	Required to Specify
Need help? Product details, page 119	Set of four locking casters: black plastic	Style number

#### **Specification Information** Style ·U.S. Number Price **GVCSTR** \$240



#### **Power/Data Boxes**



Tip: Power and data boxes should not be used with products with casters; casters and cords can become entangled.











Need help?
Product details,
page 119

- **Standard Includes** Power/data box
- Power/power box
- Data/data box

#### **Required to Specify**

Style number

Specification Information
---------------------------

·Dim	ension	5	· Style	·U.S.
D	W	н	Number	Price

#### **Power/Data Box**

3"	3"	1"	GVPDBOX	\$180
			•	

#### **Power/Power Box**

3"	3"	1"	<b>GVPPBOX</b>	\$180
			•	

#### Data/Data Box

Product details, page 119

3"	3"	1"	GVDDBOX	\$180	

#### **Ganging Bracket**



	Standard Includes
► Need help?	Ganging bracket: metal

**Required to Specify** Style number

#### **Specification Information**

•Style Number	· U.S. Price	
GVBRKT	\$12	



135

# **Surface Materials**

Surface Materials	136
Wood Seating Upholstery Matrix	140
Designtex Graded-In Wood Seating Upholstery Matrix	141
Fire Code Wood Seating Upholstery Matrix	142
Fire Code Wood Seating Upholstery Matrix for Designtex	143
Fire Code Seating (FCS) Exceptions for Wood Seating	144
Fire Code Seating with COM	145
Wood Color Availability Matrix	146
Guidelines for Directional Fabrics	147

Wood Seating Specification Guide

#### **Surface Materials**

This listing includes all the surface material choices that are available for the products in this specification

#### Resources

For more information about surface materials, refer to the following resources:

#### **Surface Materials Reference Manual**

This publication provides:

- · An explanation of the surface materials program
- "Available on" matrices
- · Vertical surface fabric and seating upholstery selection listing
- Pricing for surface materials
- · Technical data for surface materials
- · Surface material care and cleaning instructions

#### **Surface Materials** Finishes Binder includes:

- Surface Materials Reference Manual
- · A complete set of swatch cards for hard surfaces

#### **Surface Materials Vertical Surface Fabric** Binder includes:

· A complete set of swatch cards for vertical surface

#### **Surface Materials Seating Upholstery** Binder includes:

- Designtex Graded-In Catalog
- · A complete set of swatch cards for seating upholstery

#### **Surface Materials**

Tool Box provides 3" x 3" samples of the following surface materials:

- Vertical surface fabric
- · Seating upholstery
- · Wood veneer
- Paint
- Laminate

Form number S8150

#### Metal

7026 Nickel 7098 Sterling 7207 Black 9201 Polished Chrome

#### Wood

▶ See Wood Color Availability Matrix on page 146 for color availability by product line and wood species.

Tip: The wood used in the construction of chairs is either maple or European beech. Wood finishes applied to maple or beech will match the color of stains applied to oak, walnut, or cherry, but will not have the same natural grain. Exception: Groove is a wood-veneered product.

#### **Wood Seating color** choices

3412 Natural Cherry 3422 Medium Cherry

3562 Linseed Amber 3572

3582 Winter 3592 Blonde

3632 Medium Oak Natural Oak 3642

3712 Natural Walnut Dark Mahogany on

Walnut Autumn Walnut

Medium Mahogany on Walnut

3792 Black Walnut

#### Customiz stain is a

service that allows you to create vour own stain color. Minimum order quantities, per unit up-charges, and a one-time customer processing fee apply. See the Surface Materials

Reference Manual for more information.

#### **Plastic**

Available on:

 Snodgrass 474 Series chair frames

6205 Black 6250 Coffee 6256 Graphite

#### **Upholstery**

Tip: Some of the vinvl colors listed below were slated to be culled in October 1999; however, they will remain available to existing customers indefinitely. A project is in process to improve the Steelcase seating vinyl color offering.

#### **Classics Collection**

Surface materials in the Classics Collection are timeless. These materials should be available for a minimum of 10 years from the date the material is introduced into the Classics Collection. The Classics Collection includes the following fabrics in Price Groups 1 through 3 and the Leather Price Group:

#### **Price Group 1**

#### Buzz2

5F00 Yellow 5F01 Camel

5F02 Orange 5F03 Tomato

5F04 Red

5F05 Burgundy 5F06 Sky

5F07 Blue 5F08 Navy

5F09 Blue-Green

5F10 Grape 5F11 Eggplant

5F12 Celery

5F13 Green 5F14 Forest

5F15 Stone 5F16 Grey

5F17 Black

#### Jacks

5B61 Taupe 5B62 Nutmeg 5B63 Camel

5B64 Pewter 5B65 Rosewood

5B66 Plum

5B67 Lupine 5B68 Lichen

5B69 Ocean 5B70 Midnight

5A20 Burgundy 5A21 Rust 5A23 Green

5A24 Blue 5A25 Navy 5A26 Purple 5A27 Black

5A28 Ocean

5A29 Lichen

5A30 Chamois

5A90 Currant 5A92 Sky

5A93 Midnight

5A94 Lichen 5A95 Ocean 5A96 Forest

5275 Blue Blue Violet 5282 Blue Blue Green

Value 5

5R12 Pachysandra

5R17 Topaz

#### Vinyl

5800 Cardinal 5801 Topaz 5802 Ocean

5803 Sky 5804 Lupine

5805 Foggy Night 5806 Aegean

5807 Harbor 5808 Eggplant 5809 Black

5810 Forest 5812 Navy

5813 Currant

#### **Price Group 2**

#### Canzoné

5514 Teal 5515 Raspberry

5517 Kiwi 5518 Plum

5519 Mauve 5521 Foa

5525 Nickel 5526 Beechnut

5529 Fennel 5531 Horizon

#### Cavalcade

5209 Charcoal 5215 Blueweed 5216 Tanbark

5217 Chicory

5218 Camel 5219 Lichen

5220 Sky 5225 Currant

5291 Mallard 5292 Ocean

#### Cricket

5A84 Plum 5A85 Camel 5A86 Charcoal 5A87 Black

5A88 Cinnamon 5A89 Rosewood

5A91 Spearmint

#### Regis

5267 Black 5283 Blue

5R02 Cardinal 5R11 Red Red Violet

5R13 Celestial 5R16 Caribbean

#### **Roulette**

5D29 Ocean 5D30 Taupe

5D31 Pewter

5D32 Sky 5D33 Cinnamon

5D34 Rosewood 5D35 Plum

5D36 Spearmint 5D37 Forest 5D38 Midnight

### Spyder

5B00 Orchid 5B01 Foggy Night

5B04 Peri

5B05 Merlot 5B06 Dove

5B07 Sage 5B09 Topaz

5B10 Ocean

5B11 Currant 5B12 Lichen

#### **Sweepstakes**

5B80 Sky 5B81 Almond

5B82 Taupe 5B83 Charcoal

5B84 Nutmeg 5B85 Cinnamon

5B86 Currant 5B87 Opal

5B88 Plum 5B89 Midnight 5B90 Mist

5B91 Ocean 5B92 Forest

#### **Price Group 3 Hampstead**

B351 Blue Green V4 B359 Blue Blue

Green V5 B361 Blue V3

(Low Intensity) B363 Blue V4 B366 Blue Blue Violet V4

Blue Blue Violet V5 B369 B377 Violet V5

(Low Intensity) B386 Red Red Violet V4 (Low Intensity)

B389 Red Red Violet V5 B395 Grey V5

B399 Black Windflower B406 B407 Twinflower

B408 Lupine B409 Cornflower B410 Aegean

B412 Starflower B413 Shale

B415 Taupe B416 Topaz

B417 Saddle B418 Paprika B419 Cinnamon

B420 Apple B421 Leaf

Zoe	
5A09	Apricot
5A10	Eggplant
5A11	Avocado

5A12 Cinnamon 5A14 Peacock 5A15 Rain

5A16 Grey Flannel 5A17 Ivory Cream

5A19 Currant

L107 Black

#### **Leather Price Group**

L202 Dusk
L203 Bottle
L207 Mahogany
L220 Soapstone
L221 Rocky
L224 Plum
L500 Camel
L503 Navy
L507 Vineyard
Note: Samples of

L507 Vineyard Note: Samples of the leather for Masque seating are not available. However, they are similar in color to Steelcase L107 Black and L507 Vineyard Leather.

#### Designtex Graded-In Program

All Designtex Graded-In fabrics are now supported just like standard fabrics when ordered on Steelcase furniture. The Designtex Graded-In Program also includes the Environmental Impact Collection which offers sustainable textiles in affordable price groups. For additional information and fabric samples, contact your local Designtex sales representative at 1.800.221.1540.

Designtex upholsteries are graded into Steelcase Price Groups 2 through 10:

#### **Price Group 2**

#### Bee (Environmental Impact Collection)

5E44 Caspain 5E45 Chamois 5E46 Nutmeg 5E47 Java 5E48 Cinnamon 5E49 Laquer 5E50 Currant Lupine 5F51 5E52 Prune 5E53 Aubergine 5E54 Sky 5E55 Cadet 5E56 Midniaht 5E57 Khaki 5E58 Stem 5E59 Pine 5E60 Pond

Tuscan

Forest

Taupe

5E65 Raven

Pewter

5E61

5E62

5E63

5F64

#### **Price Group 3**

# Lagoon (Environmental Impact Collection)

5D80 Pond 5D81 Chamois 5D82 Willow 5D83 Java 5D84 Nutmeg 5D85 Cinnamon 5D86 Currant 5D87 Opal 5D88 Crocus 5D89 Aubergine 5D90 Mist 5D91 Cadet 5D92 Midnight 5D93 Lichen

5D95 Forest 5D96 Sage 5D97 Charcoal 5D98 Bayen

5D94

#### Prairie (Environmental Impact Collection)

Spearmint

5F66 Plum 5F67 Chamois 5E68 Pewter 5E69 Dark Taupe 5E70 Doe 5E71 Luggage 5E72 Java 5E73 Mandarin Cinnabar 5F74 5E75 Currant 5E76 Watermelon 5E77 Lupine 5E78 Aubergine 5F79 Lichen 5E80 Stem 5E81 Forest 5E82 Sage 5E83 Ocean 5E84 Kale 5E85 Cadet 5E86 Skv Midnight 5F87 5E88 Charcoal 5E89 Cinder 5E90 Raven

#### Reed Stripe (Environmental Impact

Collection) 5D55 Java 5D56 Willow 5D57 Camel 5D58 Charcoal 5D59 Lichen 5D60 Pond 5D61 Cadet 5D62 Nutmeg 5D63 Paprika 5D64 Currant 5D65 Ocean 5D66 Midnight 5D67 Forest

#### **Price Group 4**

 Bowline

 J568
 Canyon

 J569
 Beach

 J570
 Paprika

 J571
 Ocean

 J572
 Leaf

 J573
 Midnight

 J574
 Smoke

#### **Closed Loop**

J589 Sand J590 Taupe J591 Saffron J592 Redwood J593 Lapis J594 Indigo Robin's Egg .1595 J596 Willow J597 Malachite J598 Forest J599 Jade J600 Mahogany J601 Amethyst J602 Tangerine .1603 Mineral

#### J604 Cord

 Cord

 J582
 Canyon

 J583
 Beach

 J584
 Paprika

 J585
 Ocean

 J586
 Leaf

 J587
 Midnight

 J588
 Smoke

Black

#### Croquet

5C54 Currant 5C55 Almond 5C56 Taupe 5C57 Charcoal 5C58 Camel 5C59 Lichen 5C60 Forest 5C61 Mist 5C62 Ocean 5C63 Sky 5C64 Cinnamon 5C65 Rosewood 5C66 Plum

#### Domino

5C34 Ocean Camel 5C35 5C36 Charcoal 5C37 Pewter Plum 5C38 5C39 Rosewood 5C40 Cinnamon 5C41 Sky 5C42 Midnight 5C43 Forest

#### Montezuma

J335

J336 Jack Rabbit J337 Palomino J338 Tumbleweed J339 Citrus J340 Chili J341 Salsa

Adobe

J342 Cornflower J343 Azul J344 Lapis J345 Aqua J346 Peacock

Peyote

#### J347 Nolita

J605 Almond J606 Earth J607 Sesame J608 Sunflower J609 Cherry J610 Cobalt J611 Glacier J612 Clover

J612 Clover J613 Spruce J614 Iris J615 Terracotta J616 Graphite J617 Carbon

#### Rook

5E34 Lichen 5E35 Almond 5E36 Camel 5E37 Pewter 5E38 Opal

5E39 Spearmint 5E40 Sky 5E41 Mandarin 5E42 Lupine 5E43 Cinnamon

#### **Round About**

J575 Canyon J576 Beach J577 Paprika J578 Ocean J579 Leaf J580 Midnight J581 Smoke

#### Skittles

5D42 Ocean 5D43 Taupe 5D44 Camel 5D45 Nutmeg 5D46 Lichen 5D47 Sky 5D48 Charcoal 5D49 Plum 5D50 Paprika 5D51 Currant

Wood Seating Specification Guide

: Tang	ю :	Price Group 5	Price	Group 6	Wool	Suede Too	Furre	ows
; J081	Neutra	· ———			J457	Stone	J320	Vanilla
: J082	Deer	Abex		& Ready	J458	Tan	J321	Mushroom
. J083	Elephant	: J424 Dust	-	Vheat	J459	Squash	J322	Koala
: J084	Pascal	: J425 Rust	-	ield	J460	Blush	J323	Straw
: J085	Borolo	: J426 Chili Sauce	-	Sand	J461	Dust	J324	Cardinal
: J086	Cosmos	J427 Titanic		Squirrel	J462	Mineral	J325	Volcano
. J087	Aegean	: J428 Jungle	: J435 N	/link	J463	Sesame	J326	Cornflower
: J088	Ink	: J429 Amazon	; J436 S	Sun :	J464	Ginger	J327	Marine
: J089	Aloe	: J430 Grape Slush	; J437 L	.emon	J465	Eucalyptus	J328	Larkspur
		• •	; J438 F	Pepper		* *		•
: J090	Sherwood	Frisbee	; J439 V	Vine	J466	Patina :	J329	Regiment
: J091	Currant	5C67 Sage	; J440 li	nk :	J467	Green Tea	. J330	lvy
: J092	Squash	5C68 Chamois	: J441 C	Octopus	J468	Pecan	J331	African Violet
. J093	Salt	5C69 Camel		cy	J469	China :	J332	Inca
: J094	Pepper	5C70 Nutmeg	-	Cobalt	J470	Juniper :	J333	Kangaroo
:		5C71 Spearmint		agoon	; J471	Olive	: J334	Gunmetal
: Tivo		5C72 Ocean	-	Brook	J472	Persimmon		
: 5C80	Spearmint	5C73 Lichen	-	Kale	J473	Charcoal :	Lillia	n
: 5C81	Camel	: 5C74 Sky		eaf	J474	Ink	J268	Silver Birch
: 5C82	Almond		-		J475	Jam :	J269	Champagne
: 5C83	Pewter	: 5C75 Plum		Sprout	J476	Cranberry	J270	Butternut
: 5C84	Nutmeg	: 5C76 Midnight	-	Concord	J477	Shale	J271	Cedar
5C85	0		-	Raisin	J478	Black	J272	Marina
5C86		Infield		iger			J273	Blue Spruce
	Lichen	: 5C44 Spearmint	: J452 C	Cinnamon			J274	Hunter
: 5C88		: 5C45 Almond	:		Pric	e Group 8	J275	Cypress
: 5C89		: 5C46 Camel	:	_ :	. —	<del></del> . ,	J276	Hyacinth
. 5003	Oky	: 5C47 Taupe	: Price	Group 7	Copp		J277	Flat Iron
: Vibe		: 5C48 Cinnamon	Ace		J374	Vanilla	. 02//	i iai iioii
		: 5C49 Currant		Beige	J375	Mushroom		•
: J548	Coconut	: 5C50 Plum	•	Camel	J376	Straw	Lose	
: J549	Sand	5C51 Forest		Red	J377	Cardinal	. J389	Straw
: J550	Malt	5C52 Ocean	•		J378	Volcano	. J390	Persimmon
. J551	Root Beer	5C53 Midnight		Orange	J379	Cornflower	J391	Cassis
. J552	Champagne			Black	J380	Marine	J392	Bluestone
: J553	Papaya	Retreat	: J507 C	Gray	J381	Larkspur	: J393	Briar
: J554	Cherry	5D68 Taupe	:		J382	Regiment	: J394	Crocus
: J555	Pool	5D69 Camel	Firefly		J383	lvy	J395	Shale
. J556	Petal	5D70 Charcoal		Ash	J384	African Violet	J396	Cattail
: J557	Ocean	: 5D70 Gharcoan		Cashew	J385	Inca		
: J558	Slate	5D71 Mist 5D72 Violet		Currant	J386	Kangaroo	Mear	nder
: J559	Key Lime	•		irebee	J387	Gunmetal	J397	Mushroom
; J560	Palm Tree	: 5D73 Midnight	: J254 E	Bleu	J388	Pewter	J398	Straw
; J561	Jam	: 5D74 Spearmint	: J255 F	Riviera	. 0000	i ewter	J399	Volcano
. J562	Huckleberry	: 5D75 Lichen	· J256	Citrine	Delp	haa	J400	Volcano Ivy
: J563	Sunrise	: 5D76 Forest	· J257 \	/erdant	· <u>-</u>		J401	Marine
: J564	Snow Cone	5D77 Nutmeg	J258 S	Sherwood	J117	Silver Birch	J402	Larkspur
. J565	Green Tea	: 5D78 Cinnamon	. J259 C	Charcoal	J118	Champagne	J403	Regiment Volcano
. J566	Charcoal	: 5D79 Currant	:		J119	Amber	J404	Regiment
. J567	Licorice		Shimm	У	J120	Cedar	J405	lvy
. 3307	_,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Sam		Vheat	J121	Cranberry	J405	Regiment Ivy
. Wobl	hle	: J360 Pebble	. J107 L		J122	Marina		Violey Ivy
	Rosewood	: J361 Cornsilk	. J108 A			Blue Spruce		
		: J362 Yolk		Chili		Hyacinth		Inca Ivy
	Cinnamon	: J363 Ladybug		Moroccan .	J125	• • • • • • • • • • • • • • • • • • • •	J409	Kangaroo
	Paprika	: J364 Cherry		Artichoke	J126	Ultra Violet	. J410	Gunmetal
	Pewter	: J365 Sky	. J112 F		J127	Damson	. J411	Pewter
	Camel	J366 Bluejay		/ulberry	J128	Flat Iron		
	Lichen	J367 Grass		•		-		
	Ocean	J368 Sweetpea		Canyon	Falli	ng Leaves		
: 5D23		J369 Jam	: J115 F		J314	Acorn		
	Plum	J370 Grape	: J116 S	Storm	•	Barn		
: 5D25	Midnight	: J371 Goldfish	:		•	Spring		
:		: J372 River	:			Forest	:	
:		: J373 Stone	:	:	J318	Meadow	:	
:			:	:	•	Autumn	:	
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#### **Packard**

J412 Porcelain J413 Loden J414 Camel

J415 Brass

J416 Pimpernel

J417 Gemstone

J418 Lapis J419 Leaf

J420 Mint

J421 Patina

J422 Plum J423 Cricket

#### **Rickshaw**

J479 Driftwood

J480 Ochre

J481 Cherry J482 Midnight

J483 Pistachio

J484 Dusk

J485 Paprika

#### **Price Group 9**

#### Gramercy

J647 Fawn

J648 Chocolate

J649 Stag

J650 Cordovan

J651 Claret J652 Brook

J653 Navy

J654 Moss

J655 Bottle

J656 Hunter J657 Brick

J658 Coal

#### NoMad

J486 Lager

J487 Peaches-n-Cream

J488 Tangerine

J489 Green Mint

J490 Limeade

J491 Smudge J492 Sea Breeze

J493 Ice Blast

J494 Root Beer

#### **Price Group 10**

#### Plums

J495 Fieldstone

J496 Celery

J497 Penny J498 Pond

J499 Mulberry

J500 Iris

J501 Boysenberry

See the Surface Materials Reference Manual for a listing of upholstery colors.

# Price Group COM/COL

(Customer's Own Material/Leather)

## Fabric Approval and Yardage

To confirm whether a particular COM material has already been tested for use on a specific Steelcase product or to determine actual yardage requirements:

- Visit www.steelcase.com
- Click on "Knowledge & Design"
- Select "Customer's Own Material"

You can find the same information on the in2 site. Follow these steps:

- Visit www.in2.steelcase.com
- Click on "Sales/Design Team"
- Select "Surface Materials"
- Select "Customer's Own Material"

For additional information regarding Customer's Own Material, call 1.888.STEELCASE.

Wood Seating Specification Guide

# **Wood Seating Upholstery Matrix**

Not every fabric is available on every chair. This matrix gives an overview of the upholstery fabrics that can be specified on each seating product line.	Price Group 1	Price Group 2	Price Group 2	Price Group 2	Price Group 3	Price Group 1	Price Group Leather	Price Group 1	Price Group 2	Price Group 2	Price Group 1	Price Group 2	Price Group 2	Price Group 3
	Buzz2	Canzoné	Cavalcade	Cricket	Hampstead	Jacks	Leather	Link	Regis	Roulette	Seating Vinyl	Spyder	Sweepstakes	Zoe
Alcove											•			
Alerion														
Ascot														
Breton	•	•	•	•	•	•		•	•	•	•	•	•	•
Collaboration											•			
Collegium														
Community Lounge										•				
Company														
Dearborn														
Deck														
Decorum														
England														
Escapade											•			
Étude														
Gentry														
Groove Lounge														
Mansfield														
Masque	•	•	•	•	•	•		•	•	•	•	•	•	•
Mingle										•	•			
Oriana										•	•			
Snodgrass														
Terrazzo														
Theorem														
Topaz											•			
	_	-		-						-				

#### Legend

= Not available

: ■ = Available

 $\square$  = Available with exceptions

▶ See specification pages for details.

Note: Certain fabrics and leathers appear loose with comfort wrinkles when upholstered.

# **Designtex Graded-In Wood Seating Upholstery Matrix**

See page 137 for Designtex Graded-In																								
Program details.																								
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	ove	jo	ot	ē	apc	egi	nm.	npa	rpc	쏬	oru	lan	ape	ge	ıtı	ove	Sfie	du	gle	ına	dgr	azz	ore	az
	Alcove	Alerion	Ascot	Breton	Collaboration	Collegium	Community Lounge	Company	Dearborn	Deck	Decorum	England	Escapade	Etude	Gentry	Groove Lounge	Mansfield	Masque	Mingle	Oriana	Snodgrass	Terrazzo	Theorem	Topaz
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Environmental Impact Collect	_	_	_		_	_	_		_	_	_	_	_	_	_	_	_		_	_	_	_	_	_
Bee Price Group 2		-	-	•	-	-	-				-		-		-		-	•	-		H	-		
Lagoon Price Group 3				•										-				•						
Prairie Price Group 3  Reed Stripe Price Group 3				•													H	•						
Other Seating Upholstery		_	_	•	_	_	_		_		_		_	_	_		_	•	_	_	_	_		_
Abex Price Group 5																		•						
Ace Price Group 7		-	-	•	-		-				=		-	=				•				-		-
Bowline Price Group 4		-	-		-		_				-				-			•				_		_
Closed Loop Price Group 4		-																•						-
Coppice Price Group 8		-	-		-		-				-							•				-		_
Cord Price Group 4		-	-		-		-				-		-		-			•				-		_
Croquet Price Group 4	-	-	-		-	-	-	-	-	-	-	-	-	-	-	_	-	•	-	-	-	-	-	-
Delphos Price Group 8		•											•		•	_								
Domino Price Group 4	_	_					_		_		_		_				_	•				_	_	_
Falling Leaves Price Group 8		_	_		_						_		_					•						
Firefly Price Group 7																		•						
Frisbee Price Group 5																								
Furrows Price Group 8				•														•			•			
Gramercy Price Group 9				•														•						
Infield Price Group 5				•		•			•		•			•	•			•					•	
Lillian Price Group 8				•														•						
Loseta Price Group 8				•														•						
Meander Price Group 8				•														•						
Montezuma Price Group 4				•														•						
Nolita Price Group 4				•														•						
NoMad Price Group 9				•														•						
Packard Price Group 8		•		•							•		•		•		•	•	•					
Plums Price Group 10		•	•	•		•	•		•		•		•		•		•	•	•		•	•		
Retreat Price Group 5	•	•	•	•	•								•	٠				•		•				•
Rickshaw Price Group 8		•		•							•		•					•						
Rook Price Group 4				•														•						
Rough & Ready Price Group 6				•														•						
Round About Price Group 4				•									_					•						
Sam Price Group 5		-	_	•	_		-		-		-		-	-	-		-	•		_		-		_
Shimmy Price Group 7		-	-	•	_		_	H			_		_	-	-		-	•		-	-	_		
Skittles Price Group 4	-	-	-	•	-	-	-		-		-		-		-		-	•	-	-	-	-		_
Tango Price Group 4		-	-	•	-	-	-		-		-		-	-	-			•		-	-	-		-
Tivoli Price Group 4		-	-	•	-	-	-				-		-	-	-			•	-		-	-		-
Vibe Price Group 4		-	-	•	-		-		-		-		-	-	-		-	•		-		-		-
Wool Sunda Too Bring Group 7		-	-	•	-		-		-		-		-	-	-			•	-	-		-		-
Wool Suede Too Price Group 7				•														•						

- = Not available
- = Available
- $\square$  = Available with exceptions
  - See specification pages for details.

# Fire Code Wood Seating Upholstery Matrix

Wood Seating Upholstery	/- A	vai	lah	:::+:	v 0		ro (	<b>Cod</b>	lo T	'ro:	ter	oni		
Fire Code Seating (FCS) indicates that a product is constructed to meet the strict fire code requirements of high public occupancy areas.	T	2	0	2	က	-	Leather	-	2	2	-	C)	2	က
The following matrix lists each seating line and denotes fabrics that are available, available with exceptions, and not available.			9		ad						/inyl		akes	
	Buzz2	Canzoné	Cavalcade	Cricket	Hampstead	Jacks	Leather	Link	Regis	Roulette	Seating Vinyl	Spyder	Sweepstakes	Zoe
Alcove	•			•							•			
Alerion	•			•										
Ascot	•			•										
Breton	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Collaboration	•			•							•			
Collegium	•			•										
Community Lounge	•			•										
Company	•			•										
Dearborn														
Deck	•													
Decorum	•													
England	•													
Escapade	•										•			
Étude	•													
Gentry General-Use	•			•										
Gentry Guest														
Groove Lounge	•			•										
Mansfield Executive	•			•										
Mansfield Guest	•			•										
Masque	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Mingle	•			•							•			
Oriana				•							•			
Snodgrass														
Terrazzo	•			•										
Theorem	•	•	•	•	•	•			•				•	•
Topaz	•			•							•			
	_			-		-		-		-				

- = Not available
- = Available
- □ = Available with exceptions
   ▶ See specification pages for details.

# **Surface Materials**

# Fire Code Wood Seating Upholstery Matrix for Designtex

Designtex Graded-In

See page 137 for	ſ	ı	1	ı	ı	ı	1	I	I	I		l		l	ı	l	ı	ı	ı		1	ı	ı	ı
Designtex Graded-In							ge																	
Program details.							Lounge									Эе								
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	Alcove	Alerion	Ascot	Breton	Collaboration	Collegium	Community	Company	Dearborn	Deck	Decorum	England	Éscapade	Étude	Gentry	Groove Lounge	Mansfield	Masque	Mingle	Oriana	Snodgrass	Terrazzo	Theorem	1000
Environmental Impact Collect				ш								ш	ш	ш					_		0)			
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Lagoon Price Group 3		•	•	•		•	•	•		•	•	•	•	•	•	•	•	•	•					١,
Prairie Price Group 3		•	•	•		•	•	•		•	•	•	•	•	•	•	•	•	•	•		•		t
Reed Stripe Price Group 3		•	•	•		•		•	•			•	•	•	•	•	•	•	•	•				H
Other Seating Upholstery	_	_		_		_		_		_	_	_		_		_			_	_			_	
Abex Price Group 5												•				•								Γ,
Ace Price Group 7		•	•	•		•	•	•				•	•	•	•	•	•	•	•		•	•		H
Bowline Price Group 4		•	•	•		•	•	•			•	•	•	•		•	•	•	•	•	•			H
Closed Loop Price Group 4		•	•	•		•	•	•				•	•	•	•	•	•	•	•	•				H
Coppice Price Group 8		•	•	•		•	·	•			•	•	•	•	•	•	•	•	•		•			+
Cord Price Group 4		•	•	•		•					•	•	•	•		•	•	•	•	•	•			H
Croquet Price Group 4		•	•	•			•		•		•	•	•	•		•		•	•	•				H
Delphos Price Group 8			•				•				•	•	•	•		•		•	•					H
Domino Price Group 4			•				•					•		•		•		•	•					H
Falling Leaves Price Group 8		•	•	•		•	•				•	•	•	•	•	•	•	•	•	•	•			H
Firefly Price Group 7		•	•	•		•		•			•	•	•	•		•	•	•	•		•			H
Frisbee Price Group 5		•	•	•			•	•			•	•	•	•		•	•	•	•		•			Н
Furrows Price Group 8		•		•		•	·	•			•	•	•	•		•	•	•	•	•	•			Н
Gramercy Price Group 9	•	•		•	•		÷	•	•				•	_		Ė			•	•		•		
Infield Price Group 5	-	-	•		•	•	-	-	-	-	•	•	•	•	•	-	•	•	-	•		-	-	
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Lillian Price Group 8		•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•		•	H
Loseta Price Group 8	_		•	•	_				_										•				-	
Meander Price Group 8	-	_		•			-	-		-						-		•	_				-	⊢
Montezuma Price Group 4								-		_						_			_			-		ľ
Nolita Price Group 4	-	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	Ľ
NoMad Price Group 9	•	•	•	•	•	•	•		•	•		•		•	•	•	•		•	•		•	•	
Packard Price Group 8 Plums Price Group 10			•	•		•				-	•	•		•	•		•	•			•	-		
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Rickshaw Price Group 8	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	H
Retreat Price Group 5		•	•	•	•			•	•	•	•		•	•	•	•		•	•	•			•	+
Rook Price Group 4	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	H
Rough & Ready Price Group 6  Round About Price Group 4	•	•	•	•	•	•	<u>.</u>	•	•	•	•	•	•	•	•	•	•	•	•	•	<u> </u>	•	i -	H
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Sam Price Group 5	_	•	•		_		•		•								•	•		Ŀ				Ľ
Shimmy Price Group 7	•		<u>.</u>	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	-	•	<u> </u>	•	'
Skittles Price Group 4	-			•						_								•	-			-	•	1
Tango Price Group 4	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	·	$\vdash$
Tivoli Price Group 4	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	Ľ
Vibe Price Group 4	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•	╀
Wobble Price Group 4		•		•				•		•		•		•					•		•			•

- = Not available
- = Available
- $\Box$  = Available with exceptions
  - ► See specification pages for details.

# Fire Code Seating (FCS) Exceptions for Wood Seating

The Fire Code Seating (FCS) modification is available on nearly all Wood seating. There are some chair and fabric combinations that will not pass the test criteria for Fire Code Seating. This is often due to the chair configuration, large surface areas that support combustion, and the fiber content of some fabrics. For your convenience, we have listed the chair line exception models and the fabric combinations that **are available.** If a fabric is not listed, it is not available with the FCS option on the exception chair models.

#### Ascot

Ascot enclosed-arm models 296 and 276 and all variations of these models **are available** with FCS modification in the following fabrics only:

- Leather
- Seating Vinyl

**Breton** is not available with the FCS modification.

#### **Collegium**

Collegium enclosed-arm models 411 and 421 and all variations of these models **are available** with FCS modification in the following fabrics only:

- Leather
- Seating Vinyl

#### **Decorum**

Decorum enclosed-arm models 211 and 221 and all variations of these models **are available** with FCS modification in the following fabrics only:

- Leather
- Seating Vinyl

#### **England**

England enclosed-arm model 0113 is available with FCS in the following fabrics only:

- Leather
- · Seating Vinyl

#### Étude

Étude club chair 0811 **is available** with FCS modification in the following fabrics only:

- Leather
- Seating Vinyl

#### Gentry

Gentry enclosed-arm models 0644W, 0634W, 0644B, 0634B, and all variations of these models **are available** with FCS modification in the following fabrics only:

- Leather
- Seating Vinyl

#### **Mansfield**

Mansfield high-back model 140 and all variations of this model **are available** with FCS modification in the following fabrics only:

- Leather
- · Seating Vinyl

**Masque** is not available with the FCS modification.

#### **Snodgrass**

Snodgrass enclosed-arm model 474427W and all variations of this model **are available** with FCS modification in the following fabrics only:

- Leather
- Seating Vinyl

## Fire Code Seating with COM

The Fire Code Seating option is available on certain chairs with COM. Fire code approval is based on chair model and specific textile combinations

To find out if a specific COM is FCS approved on a Steelcase seating product, check the COM Web site at www.Steelcase.com:

- -Click on "Knowledge & Design"
- -Click on "Customer's Own Material"
- -Click on "Fabric test results"

In this matrix, there is a "FC" (fire code) line for each fabric, with a code word that describes the fabric's availability on each chair line:

- "All" means that the fabric in question is available as FCS on all models of the chair line.
- "Restricted" means that the fabric is available as FCS on some models of the chair line.
- "Unknown" means that the fabric has to be qualified as FCS on that chair line.
- "None" means that the fabric is not available as FCS on that chair line.

Due to the many different combinations of fabric contents and changes that could be made by Steelcase to seating models, fabrics that have been previously approved for fire code may need to be re-tested for qualification.

For complete information about specifying COM on FCS modified chairs, call your Steelcase COM consultant at 616.475.2426 or fax inquiries to: 616.698.4700. Please provide the following information about your COM when making an inquiry:

- Supplier and fabric name
- · Flammability testing
- · Topical treatments
- Fabric weight
- Fiber content of the fabric
- Seating model number intended for application

The price for the FCS modification with COM is \$50 U.S.on all non-wood seating units and \$80 U.S. on all wood seating units. Please add the price to Price Group COM column within each Steelcase price list.

#### **FCS Testing**

Please submit a COM Application Testing Request form for FCS evaluation prior to sending any fabric. A COM consultant will contact you with more information.

Yardage requirements will vary per chair test. If your material requires FCS testing, submit a completed COM application Testing Request form and material to: Steelcase Inc.

Attn: COM Testing Door 305 4060 Eastern Avenue Grand Rapids, MI 49508

\$700 net testing fee is required for a full scale chair burn test. FCS testing lead time is 3-4 weeks.

#### Flame Retardance of COM Fabrics

Steelcase assumes no liability for COM fabrics with a flame-retardant finish and recommends that samples of the fabrics in question be submitted to the proper authority for certification.

If a flame-retardant finish is required, please advise your Steelcase Sales Services representative or regional office of the following information:

- Flammability code that must be passed
- Application of the fabric to be finished (i.e., upholstery, wall, panel, etc.)
- · Weight of the fabric
- Need to apply other chemicals to the fabric (i.e., soil repellents)
- Type of backing
- Yardage requirements

With this information, Steelcase can contact the appropriate outside finisher and generate a quote. Treatment prices vary with quantity and fabric selection.

# **Wood Color Availability Matrix**

Not every wood color on every seating com matrix gives an overy wood colors can be s each seating compor	nponent. This view of which specified for	Species or type of wood	3412 Natural Cherry	3422 Medium Cherry	3562 Linseed	3572 Amber	3582 Winter	3592 Blonde	3632 Medium Oak	3642 Natural Oak	3712 Natural Walnut	3722 Dark Mahogany on Walnut	3742 Autumn Walnut	3772 Med Mahogany on Walnut	3792 Black Walnut
Alcove	Frame	European Beech										•			
Alerion	Frame	Maple													
Ascot	Base	European Beech										•			
Breton	Base caps	Maple										•			
Collaboration	Frame and inserts	Maple													
Collegium	Base and arms	Maple													
Company	Frame and legs	Maple													
Dearborn	Base and arms	Maple													
Deck	Frame	Maple													•
	Table top	Cherry, Maple, Oak, and Walnut*													-
Decorum	Base and arms	Maple													
England	Frame	Maple													•
Escapade	Frame	European Beech													
Étude	Base and legs	Maple													
Gentry	Base, arms, and frame	Maple										•			
Groove	Base, tables, and tablet arms	Cherry, Maple, Oak, and Walnut*				•								-	
Mansfield	Frame, back, and arms	Maple													
Mingle	Legs, back, and arms	Maple													
Oriana	Frame	Maple			•		•		•	•	•	•		•	
Snodgrass	Frame and arms	Maple								•					
Terrazzo	Frame and back slats	Maple													
Theorem	Base	Maple								•		•			
Topaz	Frame and arms	European Beech													

Tip: The wood used in the construction of chairs is either maple or European beech. Wood finishes applied to maple or beech will match the color of stains applied to oak, walnut, or cherry but will not have the same natural grain.

\*Groove and Deck tables are wood-veneered product lines.

- = Not available
- $\blacksquare$  = Available
- $\square$  = Available with exceptions
  - ▶ See specification pages for details.

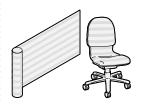
#### **Guidelines for Directional Fabrics**

#### What is the issue?

Some textiles are plain and look the same regardless of which direction the fabric is applied to the product. But many customers prefer fabrics that have patterns that give a clear direction to the textile. Because there are limits to how directional fabrics can be applied to panels and chairs, it is important to understand directional fabrics to avoid being disappointed.

#### **Talking about direction**

Fabrics come on rolls. The long treads that run parallel to the length of the roll are called the warp. The perpendicular threads that run parallel to the width of the roll are called the filling.



Railroaded means the height dimension of the product is perpendicular to the warp of the fabric; warp horizontal and across roll are other terms for running the fabric in this direction. All Steelcase standard fabrics are railroaded. The yardage requirements for railroaded cutting are calculated using the width of the fabric, quantity ordered, style of chair(s), and pattern repeat.



**Woven way** means the height dimension of the product is parallel to the warp of the fabric; warp vertical and down roll are other terms for running the fabric in this direction. The yardage requirements for woven way cutting are calculated using the width of the fabric, quantity ordered, and style of chair(s).

#### What determines fabric direction?

The width of the roll of fabric and the techniques that are used to apply it to the product can both determine the direction. Standard default direction for seating products with Steelcase standard fabrics is railroaded. No exceptions are possible. COM fabrics are standard woven way. You may specify a COM fabric to be cut in a specific direction if the product allows it to be applied. The purchase order must clearly state the cutting direction if it is other than standard.

Tip: If you are changing the cutting direction of fabric, yardage requirements may increase, resulting in an additional upcharge. This upcharge will be applied to the purchase order.

See Yardage Requirements in the Surface Materials Reference Manual for specific information.

If you have any questions regarding cutting direction guidelines, please contact a Steelcase COM consultant at 616.246.9822 or 1-888-STEELCASE. You can also find this information on our Web site:

- Visit www.steelcase.com
- · Click on "Knowledge & Design"
- Select "Customer's Own Material"

#### **COM** pattern exceptions

Sometimes COM fabrics have patterns that look awkward or inappropriate if they are applied in the standard direction (woven way). Those cases are addressed with these two pattern exception rules.





Incorrect

Correc





ncorrect

Corre

Fabrics with stripes or flame stitch will be applied so that the patterns are vertical.





Incorrect

Correct





Incorrect

Correct

Fabrics with patterns of people, vines, or flower arrangements will be applied so that the pattern is vertical.

# **Resources**

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sources

# **Style Number Index**

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